



10:30 11:00 11:30 12:00 12:30

GAMMAcast detectors LB 6739 LB 6752 LB 6760

Operating Manual 48452BA2

Rev. No.: 05, 27.01.2016 Embedded Software as of Vers. 1.2.6 (LB 6739, LB 6752) and Vers. 1.0.0 (LB 6760)

BERTHOLD TECHNOLOGIES GmbH & Co. KG

P.O. Box 100 163 75312 Bad Wildbad, Germany www.berthold.com

> Phone +49 7081 177-0 Fax +49 7081 177-100 industry@berthold.com

Table of Contents

1	About this document	1
1.1	Some prior remarks	1
1.2	Structure of the Manual	1
1.3	Validity of the operating manual	1
1.4	Copyright	1
1.5	Target group	1
1.6	Notation	2
1.7	Symbols used	3
2	Safety	5
2.1	Proper use	5
2.2	Improper use	5
2.3	Qualification of the personnel	6
3	Product description	9
3.1	View	9
3.1.1	Scintillator	10
3.1.2	Connection cable	10
3.1.3	Water cooling system	10
4	Commissioning	11
4.1	Initial operation	11
4.2	Water cooling system connection	14
4.2.1	Minimum cooling water requirement	17
5	Use of the software	19
5.1	Operation via the "detector service modem"	19
5.1.1	LB 67xx PC control	20
5.1.2	Software Update	23
5.2	Operation via the software of the EVU LB 452 castXpert	26
5.2.1	Installation of the GAMMAcast detector	26
6	The "detector" menu	29
6.1	Plateau	30
6.1.1	Plateau settings	33
6.1.2	Acquiring a plateau	34
6.1.3	Plateau curves	37
6.2	Detector settings	40
6.2.1	Setting the control mode	42
6.2.2	Detector code	43
6.2.3	Setting high voltage	43
6.3	l'emperature	44
6.3.1	Exceedings	46
6.4	Detector error	47
0.4.1 C F	Overview	48
0.5 C E 1	Detector service data	48
0.5.1 6.5.2	Exporting service data	50
0.3.2	Delector raciory reset	DI
6.6	Fron codes	כו רם
661	GAMMAcast detectors	5Z
662	Mainhoard	52 52
663	Detector control	55 5/
0.0.5		

GERTHOLD ...

6.6.4	Process connection	55
7	Maintenance	57
71	Visual inspection of crystal and photomultiplier (not LB 6760)	57
72	Replacing the PMT or the PMT crystal combination (only LB 6739)	58
7.3	Replace SiPM-crystal combination (only LB6760)	
8	Decommissioning	67
8.1	Disposal of GAMMAcast detectors	67
9	Technical information	69
9.1	GAMMAcast detector LB 6739 / LB 6760: Technical data	69
9.1.1	Dimensional drawing with water cooling system	70
9.1.2	Dimensional drawing without water cooling system	70
9.2	GAMMAcast detector LB 6752: Technical data	71
9.2.1	Dimensional drawing	72
9.3	Connection cable: Connection possibilities	73
9.4	Connection terminal box for GAMMAcast detectors	77
9.5	Replacing LB 6651 with GAMMAcast LB 6739	78
9.6	Detector service modem	79
9.7	GAMMAcast: Important spare parts (selection)	80
10	Index	85



About this document

1.1 Some prior remarks

The GAMMAcast detectors were produced by the manufacturing company BERTHOLD TECHNOLOGIES GmbH & Co. KG and supplied to you in a complete and functionally reliable condition.

It is essential that you have read this operating manual prior to operation. We have tried to compile for you all information for safe and proper operation. However, if you should still have questions which are not answered in this operating manual, please refer to BERTHOLD TECHNOLOGIES GmbH & Co.KG.

1.2 Structure of the Manual

This manual has been divided into chapters. The order of the chapters should help you to familiarise yourself quickly and properly with the operation of the GAMMAcast detectors.

1.3 Validity of the operating manual

Before commissioning and using the GAMMAcast detectors in connection with a suitable evaluation unit provided by BERTHOLD TECHNOLOGIES, it is required to carefully read the present operating manual as well as the operating manual of the corresponding evaluation unit.

The operating manual is valid from the delivery of the GAMMAcast detectors to the user until their disposal. Modification services are not carried out by the manufacturer BERTHOLD TECHNOLOGIES GmbH & Co.KG.

1.4 Copyright

This operating manual contains copyright-protected information. None of the chapters may be copied or reproduced in any other form without prior authorisation from BERTHOLD TECHNOLOGIES.

1.5 Target group

The GAMMAcast detectors may only be installed, operated, maintained and repaired by trained personnel.

BERTHOLD

1.6 Notation

In this manual, the following notations are used to state the software interface and the operation:

Identifier	Meaning	Example
Quotation mark	Field	"Calibrating"
Line	Path	Settings Selection/Display
Pointed brackets	Keys and buttons	<update></update>
Round brackets	Image reference	Connect the plug (fig. 1, pos. 1).

In the software description, the term "clicking" is used if a process is to be activated.

This also refers to the pressing of a button (key) or an area on the touch display if a mouse is not used for controlling.



Symbols used 1.7

The safety instructions point out possible dangers to you and instruct you on the operation. They apply to the whole document.



Possible consequences: Death or serious injury!

Points out a direct threat of danger. If the danger is not avoided, death or serious bodily injury are the consequences.

- Possible consequences are described.
- Measures for prevention are described.



Possible consequences: Serious injuries!

Points out a possibly dangerous situation. If the situation is not avoided, death or serious bodily injury could result.

- Possible consequences are described.
- > Measures for prevention are described.



Possible consequences: Minor or moderate injury!

Points out a possibly dangerous situation. If the situation is not avoided, minor or moderate bodily injury could occur.

- Possible consequences are described.
- Measures for prevention are described.



Possible consequences: Material Damage!

Attention

Points out a situation which could result in the event of material damage if the instructions have not been observed.

- Possible consequences are described.
- Measures for prevention are described.



Points out helpful information on the product or on handling.







2 Safety

2.1 Proper use

The GAMMAcast detectors are used in connection with a suitable evaluation unit provided by BERTHOLD TECHNOLOGIES and a corresponding source of radiation in order to measure the radiation intensity occurring during a radiometric measurement.

The following constitutes proper use:

- Adhering strictly to the instructions and operation sequences and not undertaking any different, unauthorised practices which could put your safety and the operational reliability of the GAMMAcast detectors at risk!
- Observing the provided safety instructions!
- Carrying out the prescribed maintenance measures or having them carried out for you!

2.2 Improper use



Injuries to person and material damage!

In the event of improper use, risks may arise that are a threat to:

- the health of the user.
- the efficient operation of the evaluation unit (EVU).
- the functional reliability of the EVU.

Observe the instructions provided in the proper use section.

- If the GAMMAcast detectors are used in a way which is not described in the present operating manual, the warranty will be void.
- BERTHOLD TECHNOLOGIES only accepts liability for and/or guarantees the compliance of the GAMMAcast detectors with their published specifications.



Improper use (continued)

Avoid the following circumstances:

- Using the GAMMAcast detectors in systems in which explosive gases may escape to the surroundings. The GAMMAcast detectors and the EVU are not explosion-proof.
- Non-compliance with the sections in the operating manual on the EVU used and on the GAMMAcast detectors "48452BA2".
- Applying conditions and requirements which do not conform to those stated in the technical documents, datasheets, operating and assembly instructions and other specific guidelines of the manufacturer.
- Using the GAMMAcast detectors in a damaged or corroded condition.
- Restructuring or changing the system components.
- Detectors are not qualified according to IEC 61508 "Functional safety of electrical/electronic/programmable electronic safety-related systems".

2.3 Qualification of the personnel



Any work on or with the GAMMAcast detectors requires at least persons with proficient technical knowledge who are instructed by a specialist or authorised person.

In different parts of this operating manual, reference is made to personnel with certain qualifications who can be entrusted with different tasks during installation and maintenance.

The personnel is divided into three groups:

- Persons with general knowledge
- Experts
- Authorised persons

The meaning of these terms and the requirements applicable to the respective group of people are described in the following sections.



Qualification of the personnel (continued)

Persons with general knowledge

Those with a general knowledge must always be guided by an expert at the very least. When dealing with radioactive substances, a radiation safety officer must also be consulted.

Those with a general knowledge must always be guided by an expert at the very least.

When dealing with radioactive substances, a radiation safety officer must also be consulted.

Those with a general knowledge are e.g. technicians or welders who can undertake different tasks during the transportation, assembly and installation of the shielding under the guidance of an authorised person. This can also refer to construction site personnel. The persons in question must have experience in the transportation and assembly of heavy component parts.

Experts

Note

Experts are persons who have sufficient knowledge in the required area due to their specialist training and who are familiar with the relevant national health and safety regulations, accident prevention regulations, guidelines and recognised technical rules. They must be capable of safely assessing the results of their work and they must be familiar with the content of this operating manual.

Authorised persons

Authorised persons are those who are either designated for the corresponding task due to legal regulations or have been approved by BERTHOLD TECHNOLO-GIES for certain activities.







3

Product description

The GAMMAcast detectors convert the γ -rays emitted by a source of radiation into electrical impulses. The pulse rate emitted at the output of the GAMMAcast detectors to the evaluation unit is proportional to the impinging radiation intensity.

The GAMMAcast detectors described herein are scintillation counters that, in connection with a suitable evaluation unit, determine the radiation intensity occurring during a radiometric measurement.

2 1 3 3 1 2 Heat protection hose 1 Heat protection hose 1 2 PlugProtect plug-in connection 2 PlugProtect plug-in connection 3 Connections for the water Stainless steel housing (without 3 cooling water cooling system)

3.1 View

Fig. 1 View of the GAMMAcast detectors, Left: LB 6739 / LB 6760 Right: LB 6752

The GAMMAcast detectors consist of the following components:

- Stainless steel housing (housing pipe)
- Electronics with integrated CPU
- Scintillator (crystal LB 6739 / LB 6760 or PVT LB 6752)
- Water cooling system (optional)
- Connection cable with heat protection hose and PlugProtect plug-in connection.

3.1.1 Scintillator

The GAMMAcast detectors are distinguished by means of the external dimensions and the scintillators used.

• GAMMAcast detector LB 6739:

Scintillation counter with crystal and photomultiplier (technical data, see chap. 9.1)

• GAMMAcast detector LB 6752:

Polymer scintillation counter with photomultiplier (technical data, see chap. 9.2)

• GAMMAcast detector LB 6760:

Scintillation counter with crystal and silicon photomultiplier (technical data, see chap. 9.2)

3.1.2 Connection cable

The plug-in connection "PlugProtect" protects the transition between the GAM-MAcast detector and the connection cable against moisture penetration. The heat protection hose covering the connection cable protects it against too high temperatures.

The connection cables are commonly connected to a terminal box. For this purpose, a variant with HeavyCon plug or open ends can be used. The terminal box is connected to the EVU.

3.1.3 Water cooling system

A version of the GAMMAcast detectors with water cooling is available to protect the scintillators against too high temperatures. The GAMMAcast detector LB 6752 has already been provided with a water cooling system integrated into the housing.



Commissioning

Initial operation 4.1



The GAMMAcast detectors must not be used in systems in which explosive gases or vapours may form. They are not explosion-proof.



Risk of breaking!

The GAMMAcast detector contains a PMT with glass housing and/or a fragile scintillation crystal.

- The glass housing of the PMT can break.
- The crystal can break/splinter.

Handle the GAMMAcast detector with care.

- 1. Mount the GAMMAcast detector to the outside or inside of the mould.
- 2. If required, connect the water cooling system. Additional information is provided in chap. 4.2.



Initial operation (continued)

3. Connect the connection cable of the GAMMAcast detector either to a terminal box (Fig. 2, pos. 1) or directly to the EVU. The connection diagram of the respective evaluation unit is to be taken into account (see Fig. 3). For the connection to the EVU LB 452 castXpert, please also refer to the connection diagram provided in the operating manual of the EVU LB 452, chap. 11.2.



Fig. 2 Terminal box with terminal strip



Initial operation (continued)



Fig. 3 Terminal assignment for connecting the GAMMAcast detector to the evaluation unit LB 352 or LB 452 castXpert. If connecting to the EVU LB 452 castXpert grey *may* also be connected to pin 6, please also refer to the connection diagram provided in the operating manual of the EVU LB 452, chap. 11.2.



4.2 Water cooling system connection



The GAMMAcast detector LB 6752 is already provided with a water cooling system upon delivery.

The GAMMAcast detectors LB 6739 and LB 6760 can be purchased with an optional water cooling system.

Please make sure that the water is drained at the highest point, as shown in (Fig. 4, pos. 3 and Fig. 5, pos. 4).









Water cooling system connection (continued)





Water cooling system connection (continued)

1. Insert the GAMMAcast detector with/without water cooling system into the bore in the mould that corresponds to the GAMMAcast detector. When using a water cooling system (with GAMMAcast detector LB 6739 or LB 6760), please note that the bore must be accordingly bigger.



When fixing the GAMMAcast detector to the water cooling system, please make sure that the discharge nozzle on the mould is at the highest point (Fig. 4, pos. 3 and Fig. 5, pos. 4).

This will ensure that there is always enough water in the water cooling system and that no air bubbles can form.

2. Connect the inlet and outlet of the cooling water to the GAMMAcast detector (LB 6739 / LB 6760: Fig. 4, pos.1 and 3; LB 6752: Fig. 5, pos.3 and 4).



Damage to the device!

When using water that does not have the same quality as drinking water, the water cooling system and the GAMMAcast detector may be damaged due to deposits of dirt particles.

- Reduced cooling power.
- Only water that has the same purity as drinking water may be used as coolant.
- Please observe the minimum cooling water requirement of the GAMMAcast detectors (chap. 4.2.1).



4.2.1 Minimum cooling water requirement



Damage to the device!

If the cooling water flow is shut off too early, the admissible temperature of the GAMMAcast detector may be exceeded.

If the water is left in the water cooling system when there is a risk of frost, this may cause mechanical damage to the water cooling system.

- Temperature of the GAMMAcast detector too high.
- Damage to the GAMMAcast detector.
- ➤ Keep the cooling water flowing as long as necessary.
- > Drain the water cooling system when there is a risk of frost.

GAMMAcast detector LB 6739 / LB 6760



Fig. 6 Minimum cooling water requirement of the GAMMAcast detector LB 6739 / LB 6760



GAMMAcast detector LB 6752



Fig. 7 Minimum cooling water requirement of the GAMMAcast detector LB 6752



5

Use of the software

In order to be able to access all functions of the GAMMAcast detectors, it is required to operate the detector via an EVU, such as the LB 452 castXpert, that enables the use of a software control.

When operating the detector with another EVU, such as the LB 352, a detector software modem can be used in connection with a PC in order to access the software of the detector.

More information on the use of the software of the EVU 452 castXpert are provided in chapter 5 of the operating manual "47344BA2".

5.1 Operation via the "detector service modem"

When they are to be checked in a repair shop, the GAMMAcast detectors can be connected to a PC via the "detector service modem".

In order to use the GAMMAcast detector via the "detector service modem", the following system requirements must be met:



No communication with the GAMMAcast detector!

- Missing drivers or system requirements are not met!
- > Please note the system requirements in chap. 9.6.
- ➤ Install the drivers by executing the driver file "BertholdRS485.exe" before connecting the detector service modem.
- ➤ Execute the installation file "Setup.exe" in order to install the operating software "LB 67xx PC control".



5.1.1 LB 67xx PC control



Fig. 8 Detector service modem

The operating software "LB 67xx PC control" provides access to the software of the GAMMAcast detector.

- 1. Connect the GAMMAcast detector to the terminal strip of the "detector service modem" (Fig. 8, pos. 2).
- 2. Connect the "detector service modem" via the supplied USB cable (Fig. 8, pos. 1) to a free USB port on your PC.
- 3. Connect the mains cable (included in the scope of delivery) to the "detector service modem". The mains connection is located on the rear side of the "detector service modem".
- 4. Start the programme "LB 67xx PC control.exe".
 - \Rightarrow The programme opens.



Operation via the "detector service modem" (continued)

- 5. Click on the tab <USB> (pos. 1).
- 6. In the drop-down menu (pos. 2), select a baud rate of **38400**.
- 7. Click on <Connect> (pos. 3).

	1	
nection		
Serial	USB	TCP / IP
Device: FT232	R USB UART [A700792Z @	≥ 130] 🗸 🗸
baudrate. 38400	Connect	
	3	2
USB tab		
Selection of baud	rate	

Fig. 9 Connection page, operating software "LB 67xx PC control"

GAMMAcast LB 67xx - PC Control Application (Version 1.3.0.0) - Copyright © 2013 - • * <u>File View H</u>elp BERTHOLD » **Q** Detail Pages Navigator ▲ GAMMAcast LB 67xx Monitor Process Monitor Work Mode Date & Time : 🔲 Data Log 20.11.2014 / 15:25:21 A Device RUN ⊿ System Info Location Service Meas. ch [cps] \land Actual HV [V] Temperature [°C] : ▲ Detector 20 725 24.0 Basic Plateau

8. The main screen of the program LB 67xx PC control opens:



Start page, operating software "LB 67xx PC Control Application" Fig. 10



The scope of the operating software "LB 67xx PC control" is the same as that of the operating software of the EVU LB 452 castXpert. For this reason, a separate description will not be provided at this point. For more information, please refer to chapter 6.



5.1.2 Software Update

The following chapter describes how a software update the device is performed with the detector service modem.



A software update can be also be performed with the EVU LB 452 castXpert. Please refer to the manual 47344BA2, chapter 6.4.3 for further instructions

- 1. Install the drivers by executing the driver file. "BertholdRS485.exe" before connecting the detector service modem.
- 2. Run the installation file "Setup.exe" to install the service program "FLASH Loader". The software of the detector can be updated with the service program "FLASH Loader".
- 3. Connect the GAMMAcast detector to the terminal strip of the "detector service modem" (Fig. 8, pos. 2).
- 4. Connect the "detector service modem" via the supplied USB cable (Fig. 8, pos. 1) to a free USB port on your PC.
- 5. Connect the detector service modem via the supplied AC adapter to the power supply (Fig. 8, item 1).

		1	
Conr	ection		×
1	Serial	USB	TCP / IP
	Device: FT2328 Baudrate: 38400	R USB UART [A700792Z	@ 130]
			2
1 2 3	USB tab Selection of ba Connect buttor	ud rate	2

6. Start the program "FlashLoader.exe"

Fig. 11 Connection Window "Flash Loader"

The program opens.

- 7. Click on the tab **<USB>** (Fig. 11, item 1).
- 8. Select a baud rate of 38400 in the selection menu (Fig. 11, item 2).
- 9. Click on <Connect> (Fig. 11, item 3).

🛃 FLASH Loader (Version 2.1.1.0) - Copyright © BERTHOLD Technologies 📃 🖃 🔜
🗄 🔑 🗸 🞐 0xFFFFFFF 🛛 🔕 🦔 🦛 🌨
TARGET : not connected FT232R USB UART[0]
1
1 Button <detect device=""></detect>



- 10. Click on the button <detect device> (Fig. 12, item1).
 - $\Rightarrow~$ The program establishes a connection to the detector.

FLASH Loader (Version 2.1.1.0) - Copyright © BER	THOLD Technologies			
🗄 🌽 🗸 🍠 0xfffffff				
Enter Flash Mode				
Connection established: LB-4700: v1.00[0x5C0188D1] Detect device				
LB-4700: v1.00[0x5C0188D1] TARG	ET : normal operation FT232R USB UART[0]			
1				
1 Button <enter flash="" mode=""></enter>				

Fig. 13 Flash Loader Connection

BERTHOLD

11. Click on the button <Enter Flash Mode> (Fig 13, item 1).

Erase Rash	Programm Flash	B4700 [12.05.02, 28.04.14] Dev. ID: 0x188D1/100561
Connection established: Be Detect device Done! Entering flash mode Connection established: Le Detect device	ootLoader V850 V2.1.1[0x188 8-4700: v1.00[0x5C0188D1]	D1]
Connection established: Be Detect device Done! Entering flash mode Connection established: Li Detect device BootLoader V850 V2.1.1[0x188E	00000000000000000000000000000000000000	D1] FT232R USB UART[0]

Fig. 14 Flash Loader "Program Flash" Page

- 12. Click on the button <Program Flash> (Fig. 14, item 1).
 - \Rightarrow A dialogue window is opened.
- 13. Select the corresponding file for the software update.
 - \Rightarrow The detector is programmed with the respective software.

NOTICE



14. Click on the button **<Start Application>** (Fig. 14, item 2) after the programming has ended.

NOTICE

i

Reset the detector to the factory default settings if the first or second digit of the software version should have changed. Make a note of the settings before and after you enter the factory reset again.

BERTHOLD ...

5.2 Operation via the software of the EVU LB 452 castXpert

5.2.1 Installation of the GAMMAcast detector

When connecting the GAMMAcast detector to an installed measurement channel of the EVU, the detector will automatically be detected and started. Proceed as follows in order to set up the measurement channel:

1. In the **standard display** (see operating manual "47344BA2", Fig. 15, pos. 6), click on **System | System Menu | Channel Configuration**, in order to access the "Channel Setting" submenu.

System :: System Menu Channel Config			
	System Menu		
Channel 1 Channel 2 Channel 3 Channel 4 INSTALLED V N/A V N/A V N/A V UID: 0x5E000112 Software Version: 1.1.0 ChannelMode: Radiometric Eddy Current Apply	Channel Config Settings Data Log Service Access		
	ВАСК		
1 2 3			
1 Channel mode drop-down menu			
2 Drop-down menu channel 1			
3 Apply button			

Fig. 15 System menu, channel settings



Installation of the GAMMAcast detectors (continued)



Measurement not possible!

- The channel mode "Eddy Current" is not admissible for the GAM-MAcast detectors.
 - In the <Channel Setting> menu in the drop-down menu, set the "Channel Mode" (the measurement technique) to "Radiometric" (Fig. 15, pos. 1).
- 2. In the drop-down menu below "Channel XY" (Fig. 15, pos. 2), select <IN-STALLED>.



At least one basic module must be installed in the corresponding channel.

- 3. In the drop-down menu below "Channel Mode" (Fig. 15, pos. 1), select "Radiometric" as measurement method.
- 4. Click on <Apply> (Fig. 15, pos. 3).



Measurement not possible!

 Make sure that the GAMMAcast detector is correctly connected (see chap. 4).





The "detector" menu

In Fig. 16 the schematic structure of the "detector" menu is displayed.

In the "detector" menu, you can carry out a check of the detector by acquiring a plateau, make detector settings and set the tripping limits of alarms for temperature exceedings.

You can also look into the error history and export service data, reboot the detector or reset it to the factory settings.



Fig. 16 Menu structure, "detector" submenu

6.1 Plateau



In the condition as supplied, the operating point has already been correctly adjusted by BERTHOLD TECHNOLOGIES by means of plateau curve acquisition.

 Acquiring a plateau and setting the correct supply voltage of the photomultiplier must only be carried out, if the crystal, photomultiplier or electrical components have been exchanged.

During the plateau acquisition, the high voltage required for the operation of the photomultiplier (PMT) is gradually increased. The pulse rate is measured after each increase.

The determined plateau curve is displayed in a diagram. When the high voltage increases, the pulse rate will increase as well. This must result in the development of a clear plateau. If the plateau is too short or too steep, this means that the detector is working in an unstable manner. In the event of an error, the PMT and/or the crystal must be replaced.



Other damages to the scintillation counter can already be determined by means of a **visual inspection**. For more information on the visual inspection, please refer to chap. 6.2; the inspection can be carried out within the framework of maintenance work, see chap. 7.

Plateau (continued)

- 1. In the standard display, click on the channel **<Channel XY>** to which you had connected a GAMMAcast detector and for which you want to acquire a plateau.
 - \Rightarrow The "Channel Overview" menu opens.
- 2. In the "Channel Overview" menu, click on <Detector> to access the "Detector" submenu.

 \Rightarrow The "Detector" submenu opens (Fig. 17).

3. In the menu Channel XY | menu "Channel Overview" | Detector, click on <Plateau> (Fig. 17, pos. 4) to access the "Plateau" submenu.



Fig. 17 "Channel Overview" menu, Detector

 \Rightarrow The "Plateau" submenu opens.

Plateau (continued)

4. Click on **Detector | Plateau | Plateau Settings (Fig. 18**, pos.4), if you wish to change the pre-set values for the plateau acquisition.





 \Rightarrow The "Plateau Settings" submenu opens.


6.1.1 Plateau settings



In the condition as supplied, the values in the submenu "Plateau Settings" are pre-set by BERTHOLD TECHNOLOGIES.

➤ Only change these values after prior consultation with BERTHOLD TECHNOLOGIES!

In the "Plateau Settings" submenu, you have the following settings options:

Plateau start/end	Definition of the range of the plateau acquisition
Plateau step size	Refers to the step size (interval) between two meas- uring points.
Plateau acquisition time	Refers to the time that is used per measuring point for the counting of the count rate (cps).
Reset Values (only LB 6760)	Sets the parameters described above to the default settings. These depend on the individual built SiPM- crystal combination.

Use this button after changing the SIM-crystal combination, before you start a plateau Recording.



Fig. 19 "Channel Overview" menu, Detector - Plateau (Plateau Settings)

6.1.2 Acquiring a plateau

When acquiring a plateau, proceed as follows:

1. Position a **test source** at the front side of the GAMMAcast detector or use the **source of radiation built into the mould**. When using the source of radiation, bring the lock of the shielding to the "OPEN" position.



Incorrect plateau acquisition!

- Note
- Please make sure that there is a constant distance between the emitter and the GAMMAcast detector.
- > Please make sure that there are no objects in the beam path.



Measurement will be interrupted!

- Attention By acquiring a plateau, the current measurement of the mould level is interrupted.
 - Make sure that there is no measurement in progress at the time of the plateau acquisition.
- 2. In the menu Channel XY | menu "Channel Overview" | Detector, click on <Plateau> (Fig. 18, pos. 4) to access the "Plateau" submenu.
- 3. Click on <Acquire Plateau> (Fig. 18, pos. 4).
 - \Rightarrow The "Acquire Plateau" submenu opens.



Acquiring a plateau (continued)

Channel 1 Acqu	:: Channel Over ire Plate	view :: Dete au	ctor :: Plat	eau					106 % 73 CPS [0] Default
HV CF	ps	5000		Pl	ateau				Plateau
		4500 - 4000 - 3500 - 2500 - 2000 - 1500 - 1000 - 500 - 0 0	200	400	600	800	1000		Plateau Curves Plateau Settings Acquire Plateau
			Sta	art					
									ВАСК
1	Ctout h			1				2	3
1	Start bu	πτοη							
2	Display	bar for t	he acqu	uisition	time o	f the re	spectiv	e volta	ge
3	Display	bar for t	he acqu	uisition	time o	f the pl	ateau a	acquisit	ion (overall)

Fig. 20 "Channel Overview" menu, Detector - Plateau (Acquire Plateau)

- 1. Click on the button **<Start>** (Fig. 20, pos. 1) in order to acquire a plateau.
 - \Rightarrow A confirmation message opens.
- 2. Confirm the confirmation message by clicking on <OK>.
 - \Rightarrow The EVU switches to **"DET"** mode (Fig. 21, pos. 6). The current measurement is stopped.
 - $\Rightarrow\,$ The plateau recording is started automatically. This process can take several minutes.



Acquiring a plateau (continued)



 \Rightarrow The recorded values are read in and entered into the table (Fig. 21, pos. 1) and the plateau curve is drawn and automatically saved.



- \Rightarrow When the acquisition is complete, a confirmation message opens. Confirming it will automatically search for and determine the operating point.
- \Rightarrow The plateau recording is complete.



If you detected any malfunctions of the GAMMAcast detector during the plateau acquisition, a visual inspection (chap. 7.1) is to be carried out as the next step.



6.1.3 Plateau curves

This menu offers you the following options:

- **Display of different plateau curves** (Fig. 22, pos.2). The tabs will only appear, if you have already acquired several plateaus.
- Finding the operating point (Fig. 22, pos.1) using the different plateau curves (if you have acquired several curves).
- Export of plateau acquisitions in tabular form (.txt file) onto a USB flash drive.
- 1. In the menu Channel XY | menu "Channel Overview" | Detector, click on <Plateau> (Fig. 17, pos. 4) to access the "Plateau" submenu.
- 2. Click on <Plateau Curves> (Fig. 18, pos. 4).



 \Rightarrow The "Plateau Curves" submenu opens (Fig. 22).

Fig. 22 "Channel Overview" menu, Detector - Plateau – (Plateau Curves)

```
BERTHOLD
```

Finding the operating point

The operating point defines the value for the high voltage that is required for the operation of the photomultiplier.



In the condition as supplied, the operating point of the GAMMAcast detectors has already been pre-set by BERTHOLD TECHNOLOGIES.

It is only required to find and set a new operating point if the crystal, the photomultiplier or electrical components were exchanged at a later time.

- 3. Click on the button <**Find operating point>** (Fig. 22, pos. 1) in order to create a new operating point.
- 4. Confirm the confirmation message by clicking on <OK>.
 - \Rightarrow The operating point is automatically searched for and created.

Export (of plateau acquisition)

- 1. Click on the button **<Export>** (Fig. 22, pos. 5) in order to export the data (table Fig. 21, pos.1) of the plateau acquisition.
 - $\Rightarrow\,$ The table containing the voltages (HV) and count rates (lps) is stored in the main directory of the USB flash drive in form of a txt. file.

Malfunctions in the GAMMAcast detector may be caused by glass breakage, overheating and strong incidence of light. These damages are to be detected by carrying out a visual inspection (see chap. 6.2).





6.2 Detector settings

In the menu Channel XY | menu "Channel Overview" | Detector, click on <Det. Settings> (Fig. 17, pos. 4) to access the "Detector Settings" submenu.

This menu provides you with the following displays:

- High voltage control mode (Fig. 23, pos. 7).
- Detector code (Fig. 23, pos. 9).
- View values for the high voltage (HV) (Fig. 23, pos. 6) and change them if required (Fig. 23, pos. 4 and 5).



Fig. 23 "Channel Overview" menu, Detector - Detector Settings

Actual Noise Ratio (only LB 6760) If the level rises above a specified limit, a warning is triggered because the thermal noise is too close to the measurement threshold (Value range between 0 and 1).

```
BERTHOLD ....
```

Rev. 05, 27.01.2016



If the value is below the set thresholds, the measurement is not compromised. Therefore, the numerical value gives no indication of the quality of the measurement.

6.2.1 Setting the control mode



Using the "Automatic" control mode is not recommended for GAMMAcast Detectors LB 6739 and LB 6752.

The GAMMAcast detector LB 6760 must be used in "automatic	c"
mode.	

Channel 4 :: Channel Overview :: Detector Det. Settings	100 % 52 CPS 🖥
Measurement Channels	Detector
Measurement Auxiliary Control	
54 112 7 CPS	Plateau
	Det. Settings
	Temperature
V bias	Det. Error
Manual 70,0 V MANUAL 2	Service
Default 67,6 V	
	BACK
1 1 Drop-down menu for control mode selection	

Fig. 24 "Channel Overview" menu, Detector - Detector Settings

- 1. Click on the drop-down menu (Fig. 24, pos. 1).
 - $\Rightarrow~$ The drop down menu for the control mode selection opens.
- 2. Select the desired mode. (MANUAL only LB 6739 and LB 6752 detectors)



6.2.2 Detector code

I Note Depending on the GAMMAcast detector used, the detector code has been pre-set by BERTHOLD TECHNOLOGIES in the condition as supplied.

 Change the value only after consultation with Berthold Technologies.

Possible detector codes:

Detector code	GAMMAcast detector
1	LB 6739; crystal: CsI with vacuum PMT
2	LB 6760; crystal: Nal with SiPM
3	LB 6760; crystal: Nal with SiPM (less sensitivity)
10	LB 6752; polymer scintillator with vacuum PMT 150 mm x 100 mm x 50 mm
11	LB 6752; polymer scintillator with vacuum PMT 150 mm x 100 mm x 25 mm

6.2.3 Setting high voltage



In the conditions as supplied, the values for the high voltage have already been pre-set by BERTHOLD TECHNOLOGIES.

Note If the operating point must be readjusted due to a replacement of the crystal, PMT or electrical components, we recommend using the function "Acquire Plateau". Manually setting the high voltage is not recommended!

Actual 67,7 V	
Manual 70,0 V	
Default 67,6 V	

Fig. 25 Field "V_bias"

Actual	Currently back measured voltage
Manual	In control mode "Manual" used target voltage
Default	In control mode "Automatic" used starting value for the voltage

6.3 Temperature



Damage to the GAMMAcast detector

In the condition as supplied, the values for the threshold and the hysteresis have already been pre-set by

BERTHOLD TECHNOLOGIES. The maximum temperature specified in the technical data may not be exceeded.

- If the threshold is set too high, the temperature alarm might not be triggered even though the admissible temperature at the GAM-MAcast detector has already been exceeded.
- Setting the threshold too high may cause damage to the scintillator of the GAMMAcast detector.

The "Temperature" submenu offers you the following options:

- Actual: Display of the current GAMMAcast detector temperature.
- **Extremes:** Display of achieved maximum and minimum temperatures of the GAMMAcast detector.
- **Threshold:** Setting the temperature (threshold) at which an alarm is to be triggered (see "EVU LB 452 castXpert, alarm relay).
- Hysteresis: Setting the hysteresis:
 - When the temperature increases, the temperature alarm will be triggered once the set threshold temperature of (in this case) 50°C is exceeded. If the temperature falls again, the alarm does not switch off until the temperature falls below (in this case) 50°C - 3°C = 47°C.



Temperature (continued)

In the menu "Channel Overview" | Detector, click on <Temperature> (Fig. 17, pos. 4) if you want to set the threshold and hysteresis for the temperature alarm of the GAMMAcast detector.





6.3.1 Exceedings

The temperature exceedings displayed in the "Exceeding" submenu do not depend on the set threshold temperature triggering the temperature alarm. The thresholds (53 °C, 65 °C and 70 °C) used for this list are fixed-programmed.

In the menu "Channel Overview" | Detector | Temperature, click on <Exceeding> (Fig. 26, pos. 7) to access the "Exceeding" submenu.

In the "Exceeding" submenu, you can see a tabular overview (Fig. 27) of the excessive temperatures.

nperature Lir	nit Exceedings	Temperature
Date	Message	
		Exceeding

Fig. 27 "Channel Overview" menu, Detector - Temperature (Exceedings)



6.4 Detector error

In the menu "Channel Overview" | Detector, click on <Det. Error> (Fig. 17, pos. 4).

Channel 1 :: Channel Overview :: Detector Det. Error	105 % 84 CPS [0] Default
[Actual	Det. Error
NO ERROR Acknowledge	Det. Summary
History Date / Time Desc.	
	ВАСК
12 3 4	
1 Display of the current error code	
2 Display of the error message	
3 Display of the error history	
4 Detector summary submenu	

Fig. 28 "Channel Overview" menu, Detector, Det. Error

In the "Det. Error" submenu you can view the following information:

Actual Displays the current error message and the error code.

History Displays the error history with the error message and the error codes.

6.4.1 Overview

In the menu "Channel Overview" | Detector | Det. Error , click on <Summary> to access the "Summary" submenu (Fig. 28, pos. 4).

Channe Det	I 1 :: Channel Overview :: De . Summary	tector :: Del	. Erro	r		105 % 80 CPS
rror De	etails	4.5	01.3	NC		
Desc.	Help	Count	A.,	Occurance	Occurance 1	Det. Error
101	HW module corrupted	0	x	2000-01-01 00:00:00	2000-01-01	
102	Device data corrupted	0	×	2000-01-01 00:00:00	2000-01-01	
103	RAM, flash or CPU	0	×	2000-01-01 00:00:00	2000-01-01	Det. Summary
104	WD reset	0	×	2000-01-01 00:00:00	2000-01-01	
105	WD failure	0	×	2000-01-01 00:00:00	2000-01-01	
106	WD off	0	x	2000-01-01 00:00:00	2000-01-01	
201	Monitor ADC failure	0	x	2000-01-01 00:00:00	2000-01-01	
202	ADC calibration	0	x	2000-01-01 00:00:00	2000-01-01	
203	24V failure	0	×	2000-01-01 00:00:00	2000-01-01	
204	3.3V failure	0	×	2000-01-01 00:00:00	2000-01-01	
205	GND failure	0	x	2000-01-01 00:00:00	2000-01-01	
206	Ref 2.5V failure	0	×	2000-01-01 00:00:00	2000-01-01	
207	Temp, sensor failure	0	x	2000-01-01 00:00:00	2000-01-01	
208	Temperature too high	0	×	2000-01-01 00:00:00	2000-01-01	
209	Quartz synchronization	0	×	2000-01-01 00:00:00	2000-01-01	
210	Temperature to high	0	×	2000-01-01 00:00:00	2000-01-01	
211	Quartz synchronization	0	×	2000-01-01 00:00:00	2000-01-01	
1	No detector found	0	ľ	2000-01-01-00-00-00	2000-01-01	BACK

Fig. 29 "Channel Overview" menu, Detector, Det. Error - Summary

In the "Summary" submenu, you can find a detailed error list (Fig. 29).

6.5 Detector service

The "Service" submenu offers you the following options:

• Export service data:

This button will only appear if you connect a USB flash drive to the EVU. The service data is stored in the main directory of the USB flash drive in form of a txt file.

Service data includes:

- Change log
- The error log
- Production data

• Resetting the detector settings:

Clicking on the button **<Detector Factory Reset>** will reset all settings of the detector to the factory settings.

• Reboot detector:

Clicking on this button will reboot the GAMMAcast detector. No settings will be deleted in the process.

Rev. 05, 27.01.2016

Detector Service (continued)

In the menu "Channel Overview" | Detector, click on <Service> (Fig. 17, pos. 4) to access the "Detector Service" submenu (Fig. 30).



Fig. 30 "Channel Overview" menu, Detector, Service



6.5.1 Exporting service data



Already existing service data will not be overwritten since the file names contain the date and time of the export.

Please note that all data contained in the .txt files is kept in English.

- 1. Connect the USB flash drive to the USB port of the front panel (see operating manual "47344BA2", fig. 1, pos. 1).
- 2. Click on <Export Service Data>, (Fig. 30, pos. 3) to save the service data on the USB flash drive.
 - \Rightarrow The data export starts automatically. During the export, the message "loading..." (Fig. 31) is displayed.



Fig. 31 "Channel Overview" menu, Detector, Service (Data export in progress)

- $\Rightarrow\,$ 3 .txt files are saved to the main directory of the USB flash drive (Change Log, Error Log and System Data).
- \Rightarrow If the process is complete, the display will switch back to the "Service" submenu (Fig. 30).



6.5.2 Detector Factory Reset



When resetting the detector to its factory settings, **all** entered settings, for example the **plateau acquisitions**, will be lost and the measurement will be stopped.

- 1. Click on <Detector Factory Reset> (Fig. 30, pos. 2) if you want to reset the GAMMAcast detector to its factory settings.
 - \Rightarrow The warning window opens (Fig. 32).

Warr	ning
Do you really want to do th stopped!	is? Measurement will be

Fig. 32 Warning message

- 2. Confirm the warning message by clicking on <OK>.
 - \Rightarrow The EVU will switch to "Error" mode for approx. 1 second. The EVU will switch back to "Run" mode afterwards. The measurement system is operating again.
 - $\Rightarrow\,$ The GAMMAcast detector has now been reset to its factory settings. A reboot of the EVU is not required.

6.5.3 Rebooting the detector



For safety reasons, you can manually reboot the GAMMAcast detector after an update. However, a reboot is automatically carried out after each update of the GAMMAcast detector, the EVU or the channel.

- 1. Click on <Reboot detector>. (Fig. 30, pos. 1) in order to reboot the GAM-MAcast detector.
 - \Rightarrow The warning window opens (Fig. 32).
- 2. Confirm the warning message by clicking on <OK>.
 - \Rightarrow The EVU will switch to "Error" mode for approx. 1 second. The EVU will switch back to "Run" mode afterwards. The measurement system is operating again.



Rebooting the detector (continued)

 $\Rightarrow~$ The GAMMA cast detector is automatically rebooted; a reboot of the EVU is not required. Error correction

6.6 Error codes

In the following tables you can find the error codes of the GAMMAcast detectors which provide you with exact information on how to fix the errors.

For more information on the error correction of the EVU, please refer to chap. 8 of the operating manual "47344BA2".

6.6.1 GAMMAcast detectors

code	Text	Description	Correction	Class
101	HW module corrupted	Missing circuit board or incom- patible test header	 Carry out a software update Contact service 	Error
102	Device data corrupted	Data inconsistency found	 Carry out factory reset Attention: All settings of the detector will be lost! 	Error
103	RAM, Flash or CPU	Error in main memory Hardware error	 Contact service 	Error
104	WD reset	The system has been reset by the watch dog (WD) Hardware error	 Contact service 	Error
105	WD failure	The watch dog (WD) was activat- ed but the system was not reset Hardware error	 Contact service 	Error
106	WD off	The debug jumper is sticking, the watchdog is disabled.	 Remove debug jumper 	Error

6.6.2 Mainboard

Code	Text	Description	Correction	Class
201	Monitor ADC failure	The monitoring ADC (Analogue Digital Converter) has failed Hardware error.	 Contact service 	Error
202	ADC Calibration	Error while calibrating the ADC Hardware error	➤ Contact service	Error
203	11 V failure	Faulty 11 V operating voltage Hardware error	➤ Contact service	Error
204	+5 V failure	Faulty +5 V operating voltage Hardware error.	 Contact service 	Error
205	-5 V failure	Faulty -5 V operating voltage Hardware error	 Contact service 	Error
206	GND failure	Measured GND value too large Hardware error	 Contact service 	Error
207	Ref 2.5 V failure	Faulty 2.5 V reference voltage Hardware error	 Contact service 	Error
208	Temperature sensor CPU	Temperature sensor on CPU cir- cuit board failed Hardware error	 Contact service 	Warning
209	AMP temper- ature sensor	Temperature sensor on AMP circuit board failed Hardware error	 Contact service 	Warning
210	Temperature too high	Temperature is/was too high (55 °C) 65 °C 70 °C	 Ensure sufficient cool- ing of the GAMMAcast detector Use GAMMAcast detec- tor with water cooling 	Warning
211	Quartz syn- chronisation	Deviations in oscillator detected	 Contact service if occur- ring repeatedly 	Error

6.6.3 Detector control

Code	Text	Description	Correction	Class
501	DAC Calibration	Error while calibrating the DACs Hardware error	 Contact service 	Error
502	Pulse recep- tion error	Timeout upon receipt of pulse rates	 Carry out software update 	Error
503	Measuring threshold	Threshold of measurement chan- nel 1 incorrect Hardware error	 Contact service 	Error
504	Threshold channel 2	Threshold of measurement chan- nel 2 incorrect Hardware error (Only in HV- Modus "automatically")	 Contact service 	Error
505	Threshold channel 3	Threshold of measurement chan- nel 3 incorrect Hardware error (only in HV- Modus "automatically")	 Contact service 	Error will be dis- played only from 1.2.4
506	Threshold Control chan- nel	Threshold of control channel incorrect Hardware error	 Contact service 	Error will be dis- played only from 1.2.4
507	Pulse differ- ence	Deviation too big when compar- ing count rates with redundant channels (only in safety mode)	 Ensure that the GAMMAcast detector housing is correctly locked (prevent inci- dence of light) Check high voltage supply of photomulti- 	Warning
			plierContact service	
508	No pulses	There are no pulses registered	 Check PMT and/or high voltage control 	Warning Error only from 1.2.4
509	lower current limit	Anode current of the PMT too high	 Check high voltage control and/or set high voltage 	Warning
510	upper current limit	Anode current of the PMT much too high	 Check high voltage control and/or set high voltage 	Error
511	HV control voltage	HV control voltage not correct Hardware error	 Contact service 	Error
512	HV failure	HV not correct. Hardware error	 Contact service 	Error
513	HV limit value	HV too high (only in HV-Modus "automatically")	 Check PMT and/or high voltage control 	Warning
514	HV 20 % be- low average	HV value < 20 % below average (only in HV-Modus "automatical- ly")	 Check PMT and/or high voltage control 	Warning

Rev. 05, 27.01.2016



Detector Control (continued)

Code	Text	Description	Correction	Class	
515	HV 20 % above aver- age	HV value >20 % above average (only in HV-Modus "automatical- ly")	 Check PMT and/or high voltage control 	Warning	
516	Glitch	Glitch detected (only in HV- Modus "automatically")	 Contact service if occur- ring repeatedly 	Error	
517	Detector Control error	Error in detector control Hardware error	 Contact service 	Error	
518	Noise Ch. Warning	Noise level is close to measure- ment threshold.	 Check thresholds and ambient temperature. If it occurs repeatedly, re- place SiPM-crystal com- bination. 	Warning	
519	Noise Ch. Alarm	Noise level is too close to meas- urement threshold. No realiable count rate can be determined.	 Check thresholds and ambient temperature. If it occurs repeatedly, re- place SiPM-crystal com- bination. 	Error	
520	Noise Ch. Cps	No or too high noise count rate	 Check thresholds and ambient temperature. If it occurs repeatedly, re- place SiPM-crystal com- bination. 	Warning	Only LB 6760
521	Temperature sensors	The temperature sensor on the sensor board is not working correctly.	 Check thresholds and ambient temperature. If it occurs repeatedly, re- place SiPM-crystal com- bination. 	Warning	
522	Temperature warning	High temperature on sensor board.	 Check ambient temper- ature 	Warning	
524	Plateau re- cording	A plateau recording is running. The measured CPS cannot be used for a measurement.	 Wait until recording is finished or cancel re- cording. 	Test	

6.6.4 Process connection

Code	Text	Description	Correction	Class	
600	System error	Hardware error. Flow of data is disrupted or interrupted.	 Contact service 	Error	6760
700	System error	Hardware error. Flow of data is disrupted or interrupted.	 Contact service 	Error	Only LF
701	Data reception	Timeout upon receipt of out- put data	 Carry out software up- date 	Error	
702	Pulse output	Pulse output does not corre- spond to measured count rate Hardware error	 Contact service 	Error	



Maintenance

Malfunctions of the GAMMAcast detectors can be caused by mechanical or thermal overloading.

These malfunctions do not always result in a complete failure of the GAMMAcast detectors.

In most cases, the specific sensitivity changes or noticeable instabilities occur.

In these cases, acquiring a new plateau can be helpful (for instructions on how to acquire a plateau, see chap. 6.1.2) to compensate for possible instabilities.

7.1 Visual inspection of crystal and photomultiplier (not LB 6760)

Malfunctions in the GAMMAcast detector may be caused by glass breakage, overheating and strong incidence of light. These damages are to be detected by carrying out a visual inspection.





- The **crystal** must be as clear as glass on the inside and show a slight greenish colouring. Any cracks, milky spots or yellow-brown colouring on or in the crystal are signs of overheating. In this case, the crystal must be replaced.
- There is a vapour-deposited layer (photocathode) on the inside of the photomultiplier (PMT). This layer causes the window to have a slightly brownish or smoked glass colour. If this layer is no longer present or if it is stained, this means that the photocathode including the PMT has been destroyed (e.g. by overheating, glass breakage or incidence of light). In this case, the PMT must be replaced.

The replacement procedure for these two components is detailed in chap. 7.2.



7.2 Replacing the PMT or the PMT crystal combination (only LB 6739)

A replacement of the PMT or PMT crystal combination is carried out in the following cases:

- Noticeable instabilities due to thermal or mechanical overloading or bright light incidence.
- Error during plateau recording (short or too steep plateau).

For replacing the crystal or photomultiplier, the following tools/materials are required:

- Spanner
- Pliers
- Screwdriver/hexagon wrench
- If required, spacer rings
- Thread grease



Fig. 34 GAMMAcast detector LB 6739 with housing pipe

- 1. De-energise the GAMMAcast detector. In order to do this, remove the plug of the GAMMAcast detector from the EVU.
- 2. Fix the base (Fig. 34, pos.1) using a spanner.
- 3. Carefully screw on the housing pipe using pliers. Only use the pliers at the front end of the housing pipe (Fig. 34, pos.2). Ensure that the housing pipe is not deformed in any way.







Fig. 35 GAMMAcast detector LB 6739 Csl 40/50 without housing pipe



Fig. 36 GAMMAcast detector LB 6739 Csl 40/50, magnetic shielding and aluminium adhesive tape

- Loosen the screws on the magnetic shielding (Fig. 36, pos. 1). If the entire photomultiplier crystal combination is to be replaced, proceed with step 12.
- 5. Remove the aluminium adhesive tape (Fig. 36, pos. 2) from the metal shielding.
- 6. Unscrew the metallic shielding.
- 7. Pull the PMT (Fig. 37, pos. 2) out of the metallic shielding.
- 8. Insert the new PMT into the metallic shielding.
- 9. Evenly and centrally place the silicon washer located between the crystal and the PMT on the crystal.

```
BERTHOLD
```

Replacing the PMT or PMT crystal combination (continued)

- 10. Screw the crystal back onto the magnetic shielding.
- 11. Glue the connection together using aluminium adhesive tape.



Fig. 37 GAMMAcast detector LB 6739 Csl 40/50, PMT removed



Fig. 38 PMT, 89 mm and 95 mm long



Replacing the PMT or PMT crystal combination (continued)



Two different photomultipliers of different length are used. For length compensation, two **spacer rings** are supplied that need to be installed and/or removed if required.



Fig. 39 GAMMAcast detector LB 6739 Csl 40/50, PMT removed

12. If a modification of the spacer rings should be required, disconnect both connection cables (Fig. 39, pos. 1) from the electronics unit and remove the screws located at the support ring (Fig. 39, pos. 2).







Fig. 40 PMT without Mu-metal shielding, spacer rings installed

- 13. Remove the screws and springs at the spacer rings and push on the spacer rings (Fig. 40, pos. 1) if the shorter PMT is used or remove them. Put the springs back on afterwards.
- 14. Tighten the support ring (Fig. 39, pos. 2) again
- 15. Plug the connection cable (Fig. 39, pos. 1) back into the electronics unit.
- 16. Tighten the PMT crystal combination again.
- 17. Before screwing on the housing pipe, grease the thread and the O-ring using a suitable thread grease.



After having replaced the PMT and assembled the GAMMAcast detector, a plateau curve must be acquired and the operating point must be readjusted.



7.3 Replace SiPM-crystal combination (only LB6760)

Replacing the SiPM crystal combination is carried out in the following cases:

- Conspicuous instability by thermal, mechanical overstressing or bright light.
- Error in the Plateau recording (short or too steep plateau).

To replace the SiPM-crystal combination you need the following tools / materials:

- Wrench
- Pliers
- screwdriver / hexagonal wrench
- If necessary, spacers
- Thread lubricant





- 1. De-energize the GAMMAcast detector by pulling off the plug of GAM-MAcast detector of the EVU.
- 2. Fix the base (Fig. 43, pos. 1) with a wrench.
- 3. Carefully unscrew the housing tube with a plier. Attach the plier only at the forward end (Fig. 43, pos. 2). Ensure that the housing will not deformed.

Replace SiPM-crystal combination (only LB6760) (continued)



Fig. 42 Replace SiPM-crystal combination

- 4. Remove the connection cable (Fig. 42, pos. 1) from the electronic part.
- 5. Loosen the screws (Fig. 42, pos. 2) and remove the SiPM-crystal combination.
- 6. Plug the connection cable (Fig. 42, Pos. 1) at the electronic part.
- 7. Retightening the SiPM-crystal combination.
- 8. Lubricate threads and O-ring before screwing the housing tube with a suitable thread grease.

Rev. 05, 27.01.2016





After changing the SiPM-crystal combination a new plateaurecording must be made mandatory. (see chapter 6.1.2).

To do this, push the button "RESET VALUE" in the menu "Plateau Settings" and then restart the Plateau recording.



8

Decommissioning



Danger of death by electric shock

Decommissioning may only be carried out by qualified electricans..

- > All relevant safety regulations have to be observed.
- Decomissioning may only be carried out if the device has been de-energised.
- > Only open the device when it is de-energised.
- In case of an electric shock, carry out first measures and immediately call an emergency service..

Follow this sequence for decommissioning:

- 1. Remove the connection cable from the GAMMAcast detector.
- 2. Remove the GAMMAcast detector with/without water cooling from the mould.
- 3. If required, remove the GAMMAcast detector from the water cooling system.
- 4. If required, dispose of the GAMMAcast detector at a specialist waste management company.

8.1 Disposal of GAMMAcast detectors



Toxic!

The product contains electronic components containing toxic substances that are harmful to health.

Disposal is to be carried out in accordance with the disposal regulations via a disposal expert.

If the device is to be decommissioned, have it disposed of according to legal regulations (e.g. RL 2002/96/EC) by a specialised waste management company.








9.1 GAMMAcast detector LB 6739 / LB 6760: Technical data

Mechanics	
Scintillator	LB 6739: Csl crystal; Ø 40 mm or Ø 25 mm, H: 50 mm
	LB 6760: Nal crystal: Ø 40 mm, H: 50 mm
Admissible operating temperature	-20°C +60°C ambient temperature
	At higher temperatures, a water cooling system is
	required (optional)
Storage temperature	-20°C +70°C
Auxiliary energy	1532 V _{DC} , approx. 1.2 W
Output signal	Pulses, max. 10 V
Communication	RS 485
Water cooling system	Connection: R¼
(optional)	Max. pressure: 6 bar
	Cooling water quality requirement:
	Drinking water quality (or filtered operating wa- ter without suspended matter)
Protection class	IP 66 / IP 67
Connection	Detector – terminal box and/or detector – evaluation unit:
	Special connection cable with PlugProtect con- nector (straight or angled by 90°) open ends or HeavyCon plug
	Terminal box – evaluation unit:
	6-wire, shielded (6 x 1.5 mm²) max. length 1000 m
Weight	Approx. 2 kg
	With water cooling system approx. 3 kg
Software	Measurement of the temperature in the detector
	Storage of temperature extreme values
	Possibility of acquiring the plateau curve with auto- matic determination of the correct high voltage supply of the photomultiplier (either via castXpert LB 452 or via the detector service modem)
	Storage of the last three plateau curves (LB 6739) Error log (stored in detector)



9.1.1 Dimensional drawing with water cooling system





Fig. 43 GAMMAcast detector LB 6739 and LB 6760, dimensional drawing with water cooling system

9.1.2 Dimensional drawing without water cooling system



(All dimensions in mm)

Fig. 44 GAMMAcast detector LB 6739 and LB 6760, dimensional drawing without water cooling system

Rev. 05, 27.01.2016



9.2 GAMMAcast detector LB 6752: Technical data

Mechanics		
Scintillator	Polymer scintillator 100x50x150 mm	
Admissible operating	-20°C +50°C ambient temperature	
	At higher temperatures, the water cooling system must be used.	
Storage temperature	-20°C +65°C	
Auxiliary energy	1532 V _{DC} , approx. 1.2 W	
Output signal	Pulses, max. 10 V	
Communication	RS 485	
Water cooling system	Connection: R¼	
	Max. pressure: 6 bar	
	Cooling water quality requirement:	
	Drinking water quality (or filtered operating water without suspended matter)	
Protection class:	IP 66 / IP 67	
Connection	Detector – terminal box and/or detector – evaluation unit:	
	Special connection cable with PlugProtect connect- or (straight or angled by 90°) with open ends or HeavyCon plug	
	Terminal box – evaluation unit:	
	6-wire, shielded (6 x 1.5 mm²) max. length 1000 m	
Weight	Approx. 24 kg	
Software	Measurement of the temperature in the detector	
	Storage of temperature extreme values	
	Possibility of acquiring the plateau curve with auto- matic determination of the correct high voltage supply of the photomultiplier (either via castXpert LB 452 or via the detector service modem)	
	Storage of the last three plateau curves	
	Error log (stored in detector)	

9.2.1 Dimensional drawing

(All dimensions in mm)



Flange sizes AxB (mm) and bores (9 mm)		
LB 6752-11	180x210, 4 bores on long side plus 2 eyebolts	
LB 6752-21	155x210, 4 bores on long side plus 2 eyebolts	
LB 6752-31	120x280, 6 bores on short side	
LB 6752-53	155x210, as LB 6752-21, 25 mm scintillator	
LB 6752-54	180x210, as LB 6752-11, 25 mm scintillator	
LB 6752-80	155x210, 4 bores on long side plus 2 eyebolts, without water cooling (Attention: changed housing dimensions: 78x178)	

BERTHOLD

9.3 Connection cable: Connection possibilities

PlugProtect plug-in connection, straight

(All dimensions in mm)



PlugProtect plug-in connection angled by 90°







П

Connection cable: Technical data

Connections	At the detector:
	PlugProtect with straight plug or plug angled by 90°
	At the terminal box:
	open cable ends or HeavyCon plug
Cross section	6-wire, shielded (6 x 0.5 mm²)
Material	Internal cable:
	Core insulation and cable jacket: FEP 6Y
	Heat protection hose:
	Special Hypalon® mixture
Temperature range	Internal cable:
	Ambient temperature: -100°C to +205°C
	Conductor: up to +180°C
	Heat protection hose:
	140°C permanent
	up to 700°C for short periods
	Flame-resistant at 800°C for short periods
	(approx. 20 sec.), self-extinguishing, hardly inflamma- ble
Resistance	Internal cable:
	absolute ozone-resistant and weather-proof
	very well resistant to acids, alkalies, solvents, oil and petrol
	Heat protection hose:
	resistant to ageing and chemicals
	UV-resistant, ozone-resistant and weather-proof
Lengths	Total cable length:
	5 m, 10 m, 15 m or 20 m
	Length of heat protection hose:
	3 m or in cable length (not 20 m)

Lengths and variants

3 m heat protection hose:

ldent. no.
Straight connection, open ends
52592-050 (5 m)
52592-100 (10 m)
52592-150 (15 m)
52592-200 (20 m)
90° connection, open ends
52593-050 (5 m)
52593-100 (10 m)
52593-150 (15 m)
52593-200 (20 m)
Straight connection, HeavyCon plug
52594-050 (5 m)
52594-100 (10 m)
52594-150 (15 m)
52594-200 (20 m)
90° connection, HeavyCon plug
52595-050 (5 m)
52595-100 (10 m)
52595-150 (15 m)
52595-200 (20 m)

Heat protection hose in cable length:

ldent. no.
Straight connection, open ends
55249-050 (5 m)
55249-100 (10 m)
55249-150 (15 m)
90° connection, open ends
55250-050 (5 m)
55250-100 (10 m)
55250-150 (15 m)
Straight connection, HeavyCon plug
55067-050 (5 m)
55067-100 (10 m)

55067-150 (15 m)

90° connection, HeavyCon plug

55252-050 (5 m) 55252-100 (10 m) 55252-150 (15 m)

9.4 Connection terminal box for GAMMAcast detectors

with plug-in connection (34787):



for open ends (07005):



Protection class IP 65



9.5 Replacing LB 6651 with GAMMAcast LB 6739

Changed detector dimensions are compensated by adapter ring (58009).

(All dimensions in mm)





BERTHOLD

9.6 Detector service modem

Modem (55105) for connecting the detectors of the GAMMAcast series to a PC for maintenance purposes.



System require-	Menu language: English
ments	Windows XP or higher512 MB RAM
	1 gigahertz processor
	USB port
Connections	USB 2.0 to PC
	RS485 to detector
	Supply voltage 24 VDC (100-240 VAC power supply unit included)
Software	Display of count rate
LB 67xx PC Control	Display of the detector temperature
	Display of extreme values of detector temperature
	Automatically and manually setting of high voltage for the operation of the photomultiplier *
	Automated process for acquiring the amplifier plateau of the photomultiplier *
	Access to the change log of the connected detector
	Access to the error log of the connected detector
	Software update
	Resetting the detector to the factory settings

* depending on the connected detector



9.7 GAMMAcast: Important spare parts (selection)





LB 6760



LB 6752:





Spare parts GAMMAcast		
1	64466-S	CPU board for GAMMAcast detectors LB 6739 and LB 6752
2	53148-S	Photomultiplier base for LB 6739 with high voltage cascade and voltage divider
3	53437-S	HV (High Voltage) board for LB 6739
4	59832-S	Crystal unit for LB 6739 (CsI(Na) 40x50mm crystal)
4	59833-S	Crystal unit for LB 6739 (CsI(Na) 25x50mm crystal)
5	55282-S	Photomultiplier crystal unit for LB 6739 (CsI(Na) 40x50mm ² crystal)
5	55285-S	Photomultiplier crystal unit for LB 6739 (CsI(Na) 25x50mm ² crystal)
6	55653-S	1'' Photomultiplier crystal unit for LB 6739
7	52496-S	Detector housing without water cooling for LB 6739 / LB 6760
8	53442-S	Detector housing with water cooling for LB 6739 / LB 6760
9	55873-S	Spare parts kit for LB 6739 (gaskets, screws, other small parts, laid out for 5 detectors)
11	53144-S	Photomultiplier base for LB 6752 with high voltage generator
12	56085-S	Preamplifier board for LB 6752
13	34819-S	2" photomultiplier unit for LB 6752
14	64149-S	Mechanical base unit for LB 6739 without plug inner part
14	52479-S	Mechanical base unit for LB 6739 with plug inner part
15	58805-S	Inner part connector (male)
16	63607-S	SiPM-crystal combination for LB 6760 (Nal(Tl) 40x50mm ² crystal)
17	64465-S	CPU board for GAMMAcast detector LB 6760
18	64464-S	Signal processing unit for LB 6760
19	63615-S	Mechanical base unit for LB 6760 without plug inner part
19	63616-S	Mechanische Sockeleinheit für LB 6760 with plug inner part
20	63626-S	Plug connector inner part for LB 6760
	5610-S	Hose connector with cap nut (6 pcs.)

Spare Parts for cables: all with <i>PlugProtect</i> connectors for GAMMAcast detectors; no heat protection, cable ends cut flat		
58802-050-S	Straight connector, 5 m cable	
58802-100-S	Straight connector, 10 m cable	
58802-150-S	Straight connector, 15 m cable	
58802-200-S	Straight connector, 20 m cable	
58803-050-S	90° connector, 5 m cable	
58803-100-S	90° connector, 10 m cable	

BERTHOLD

58803-150-S	90° connector, 15 m cable
58803-200-S	90° connector, 20 m cable



10 Index

Connection
Detector 11
Terminal box12
Water cooling system14
Detector
Adapter ring78
Connection cable
Scintillator10
Water cooling system10
Error correction
Error codes52
Troubleshooting
Maintenance
Replacing the PMT58
menu \\
Menu "detector"
Operation
Detector service modem 19
RC software26
Plateau
Acquisition
Export of the plateau acquisition
Find operating point
Settings
Service

Export service data	. 48
Spare parts	00
Spare parts	. 80
	45
Fign voltage	. 43
Settings	45
Control mode	. 42
I emperature alarm	. 44
Terminal box	
install	. 12
open ends	77
plug-in connection	. 77
Plug-in connection	. 12
Terminal assignment	. 13
USB flash drive	
Export service data	. 48
Views	
Connection cable	. 73
Dimensional drawing LB 6739	. 70
Dimensional drawing LB 6752	. 72
Front view	9
PlugProtect	. 73
Water cooling system	-
Minimum cooling water requirement	. 17
· · · · · · · · · · · · · · · · · · ·	



Modifications due to technical advancement reserved.

© BERTHOLD TECHNOLOGIES GmbH & Co. KG 01.2016

Language: English Rev.-Nr.: 05 Printed in Germany

BERTHOLD TECHNOLOGIES GmbH & Co. KG

Calmbacher Str. 22 75323 Bad Wildbad Germany www.berthold.com

Id.-Nr. 48452BA2