AXT 201, 211: Thermal actuator for unit valves with stroke indicator

How energy efficiency is improved

Reliable actuation in efficient control systems

Features

- · Fitted to the valve using no force thanks to the Low-Force-Locking (LFL) connector
- Fitted onto valve with M30 x 1.5 thread with automatic adjustment of closing dimension
- Pushing force max. 125 N
- With 230 V or 24 V thermal expansion element
- · Large visible position indicator
- NC "normally closed" and NO "normally open" models (with and without auxiliary contacts)
- · Model with manual adjustment
- · Silent and maintenance-free
- Modular electrical plug connection (various functions, cable lengths and types)
- Including bayonet nut made of plastic M30 × 1.5
- · Suitable for retrofitting existing installations without an adapter
- Fitting in any position, including upside down

Technical data

| Power supply | | |
|----------------------------|------------------------------------|---|
| | Power supply 24 V~ | ±20%, 5060 Hz |
| | Power supply 24 V= | ±20% |
| | Power supply 230 V~ | ±15%, 5060 Hz |
| | Power consumption during operation | 2.5 W (230 V~), 3 W (24 =/~) |
| | Starting power 24 V~/= | 5 W/5 VA |
| | Starting power 230 V~ | 40 W/40 VA |
| | Start-up current 24 V~ | 220 mA |
| | Start-up current 230 V~ | 150 mA |
| Parameters | | |
| | Stroke | Max. 4.5 mm |
| | | |
| Ambient conditions | | |
| | Operating temperature at valve | 100 °C max. |
| | Storage and transport temperature | −2570 °C |
| | Admissible ambient temperature | 050 °C |
| | Admissible ambient humidity | < 85% rh, no condensation |
| | | |
| Construction | | |
| | Housing | Pure white (RAL 9010) or jet black (RAL 9005), high-gloss surface (FV-0 as per EN 60707 and V-0 as per UL94) |
| | Housing material | Fire-retardant plastic |
| | Power cable | Standard length 0.8 m (AXT201), 1 m (AXT211, H03), PVC, 2 x $0.50~\text{mm}^2$, white/black |
| Standards and directives | | |
| | Type of protection | IP54 (EN 60529) |
| | Protection class 24 V | III (EN 60730-1) |
| | Protection class 230 V | II (EN 60730-1) |
| CE conformity according to | Low-Voltage Directive 2014/35/EU | EN 60730-1, EN 60730-2-14 EN 60335-1 |
| | RoHS Directive 2011/65/EU | EN 50581 |
| | EMC Directive 2014/30/EU | EN 61000-6-1, EN 61000-6-2 EN 61000-6-3, EN 61000-6-4 |



AXT201F110





| Overview of type | es |
|------------------|---|
| Туре | Features |
| AXT201F110 | White version 230 V, NC, neutral, incl. raised M30 × 1.5 bayonet nut, cable 0.8 m |
| AXT201F112 | White version 24 V, NC, incl. raised M30 × 1.5 bayonet nut, cable 1 m |
| AXT211F100 | White version 230 V, NC, without cable, pack of one |
| AXT211F100B | Black version 230 V, NC, without cable, pack of one |
| AXT211F102 | White version 24 V, NC, without cable, pack of one |
| AXT211F102B | Black version 24 V, NC, without cable, pack of one |
| AXT211F110 | White version 230 V, NC, cable 1 m |
| AXT211F110B | Black version 230 V, NC, cable 1 m |
| AXT211F110M | White version 230 V, NC, with manual adjustment, cable 1 m |
| AXT211F112 | White version 24 V, NC, cable 1 m |
| AXT211F112B | Black version 24 V, NC, cable 1 m |
| AXT211F112M | White version 24 V, NC, with manual adjustment, cable 1 m |
| AXT211F190 | White version 230 V, NC, packing unit 50 pcs, without cable |
| AXT211F192 | White version 24 V, NC, packing unit 50 pcs, without cable |
| AXT211F200 | White version 230 V, NO, without cable, pack of one |
| AXT211F202 | White version 24 V, NO, without cable, pack of one |
| AXT211F210 | White version 230 V, NO, cable 1 m |
| AXT211F212 | White version 24 V, NO, cable 1 m |
| AXT211HF110 | White version 230 V, NC, with auxiliary contacts, cable 1 m |
| AXT211HF210 | White version 230 V, NO, with auxiliary contacts, cable 1 m |
| AXT211HF112 | White version 24 V, NC, with auxiliary contacts, cable 1 m |
| AXT211HF212 | White version 24 V, NO, with auxiliary contacts, cable 1 m |

Technical details

i Closing force in combination with SAUTER valves

| Туре | Voltage | Max. stroke (mm) | Closing force (N) | NC/NO | Min. running time (minutes) | Weight (kg) |
|--|---------|------------------|-------------------|-------|-----------------------------|-------------|
| White version, neutral, incl. raised M30 × 1.5 bayonet nut, cable 0.8 m, pack of one | | | | | | |
| AXT201F110 | 230 V | 4.5 | 90 | NC | 3.5 | 0.18 |
| AXT201F112 | 24 V | 4.5 | 90 | NC | 4.5 | 0.18 |

| Туре | Voltage | Max. stroke (mm) | Closing force (N) | NC/NO | Min. running time (minutes) | Weight (kg) |
|----------------|-------------|---------------------------|---------------------|-------|-----------------------------|-------------|
| White version, | including M | 30 × 1.5 bayonet nut, cab | le 1 m, pack of one | | | |
| AXT211F110 | 230 V | 4.5 | 115 | NC | 3.5 | 0.18 |
| AXT211F210 | 230 V | 4.5 | 110 | NO | 3.5 | 0.18 |
| AXT211F112 | 24 V | 4.5 | 115 | NC | 4.5 | 0.18 |
| AXT211F212 | 24 V | 4.5 | 110 | NO | 4.5 | 0.18 |

| Туре | Voltage | Max. stroke (mm) | Closing force (N) | NC/NO | Min. running time (minutes) | Weight (kg) |
|--------------------|--|------------------|-------------------|-------|-----------------------------|-------------|
| Black version, inc | Black version, including M30 × 1.5 bayonet nut, cable 1 m, pack of one | | | | | |
| AXT211F110B | 230 V | 4.5 | 115 | NC | 3.5 | 0.18 |
| AXT211F112B | 24 V | 4.5 | 115 | NC | 4.5 | 0.18 |

| Туре | Voltage | Max. stroke (mm) | Closing force (N) | NC/NO | Min. running time (minutes) | Weight (kg) |
|---|---------|------------------|-------------------|-------|-----------------------------|-------------|
| White version, with auxiliary contacts, including M30 × 1.5 bayonet nut, cable 1 m, pack of one | | | | | | |
| AXT211HF110 | 230 V | 4.5 | 115 | NC | 3.5 | 0.21 |
| AXT211HF210 | 230 V | 4.5 | 110 | NO | 3.5 | 0.21 |
| AXT211HF112 | 24 V | 4.5 | 115 | NC | 4.5 | 0.21 |
| AXT211HF212 | 24 V | 4.5 | 110 | NO | 4.5 | 0.21 |

| Туре | Voltage | Max. stroke (mm) | Closing force (N) | NC/NO | Min. running time (minutes) | Weight (kg) |
|--|---------|------------------|-------------------|-------|-----------------------------|-------------|
| White version, with manual adjuster, including M30 × 1.5 bayonet nut, cable 1 m, pack of one | | | | | | |
| AXT211F110M | 230 V | 4.5 | 115 | NC | 3.5 | 0.18 |
| AXT211F112M | 24 V | 4.5 | 115 | NC | 4.5 | 0.18 |

| Туре | Voltage | Max. stroke (mm) | Closing force (N) | NC/NO | Min. running time (minutes) | Weight (kg) |
|--|---------|------------------|-------------------|-------|-----------------------------|-------------|
| White version, packing unit of 50 pieces, including M30 × 1.5 bayonet nut, without cable | | | | | | |
| AXT211F190 | 230 V | 4.5 | 115 | NC | 3.5 | 0.10 |
| AXT211F192 | 24 V | 4.5 | 115 | NC | 4.5 | 0.10 |

| Туре | Voltage | Max. stroke (mm) | Closing force (N) | NC/NO | Min. running time (minutes) | Weight (kg) |
|--|---------|------------------|-------------------|-------|-----------------------------|-------------|
| White version, including M30 × 1.5 bayonet nut, without cable, pack of one | | | | | | |
| AXT211F100 | 230 V | 4.5 | 115 | NC | 3.5 | 0.10 |
| AXT211F200 | 230 V | 4.5 | 110 | NO | 3.5 | 0.10 |
| AXT211F102 | 24 V | 4.5 | 115 | NC | 4.5 | 0.10 |
| AXT211F202 | 24 V | 4.5 | 110 | NO | 4.5 | 0.10 |

| Туре | Voltage | Max. stroke (mm) | Closing force (N) | NC/NO | Min. running time (minutes) | Weight (kg) |
|--|---------|------------------|-------------------|-------|-----------------------------|-------------|
| Black version, including M30 × 1.5 bayonet nut, without cable, pack of one | | | | | | |
| AXT211F100B | 230 V | 4.5 | 115 | NC | 3.5 | 0.10 |
| AXT211F102B | 24 V | 4.5 | 115 | NC | 4.5 | 0.10 |

Accessories

Connectors with different cable lengths for thermal actuator

| 0550602801 Plug with cable, white, 0.8 m, PVC H03VV, 2 x 0.50 mm² 0550602021 Plug with cable, white, 2 m, PVC H03VV, 2 x 0.50 mm² 0550602032 Plug with cable, white, 3 m, PVC H05VV, 2 x 0.75 mm² 0550602032B Plug with cable, black, 3 m, PVC H05VV, 2 x 0.75 mm² 0550602042 Plug with cable, white, 4 m, PVC H05VV, 2 x 0.75 mm² 0550602052 Plug with cable, white, 5 m, PVC H05VV, 2 x 0.75 mm² 055060205B Plug with cable, black, 5 m, PVC H05VV, 2 x 0.75 mm² 0550602062 Plug with cable, white, 6 m, PVC H05VV, 2 x 0.75 mm² 0550602072 Plug with cable, white, 7 m, PVC H05VV, 2 x 0.75 mm² 0550602102 Plug with cable, black, 10 m, PVC H05VV, 2 x 0.75 mm² 0550602102B Plug with cable, black, 10 m, PVC H05VV, 2 x 0.75 mm² 0550602152 Plug with cable, black, 15 m, PVC H05VV, 2 x 0.75 mm² 0550602023 Plug with cable, halogen-free, white, 2 m, Hal F H05Z1Z1, 2 x 0.75 mm² 0550602033 Plug with cable, halogen-free, white, 5 m, Hal F H05Z1Z1, 2 x 0.75 mm² 0550602103 Plug with cable, halogen-free, white, 5 m, Hal F H05Z1Z1, 2 x 0.75 mm² 0550602103 Plug with cable, halogen-free, white, 5 m, Hal F H05Z1Z1, 2 x 0.75 mm² | Type | Description |
|--|-------------|---|
| 0550602032 Plug with cable, white, 3 m, PVC H05VV, 2 x 0.75 mm² 0550602032B Plug with cable, black, 3 m, PVC H05VV, 2 x 0.75 mm² 0550602042 Plug with cable, white, 4 m, PVC H05VV, 2 x 0.75 mm² 0550602052 Plug with cable, white, 5 m, PVC H05VV, 2 x 0.75 mm² 0550602052B Plug with cable, black, 5 m, PVC H05VV, 2 x 0.75 mm² 0550602062 Plug with cable, white, 6 m, PVC H05VV, 2 x 0.75 mm² 0550602072 Plug with cable, white, 10 m, PVC H05VV, 2 x 0.75 mm² 0550602102 Plug with cable, white, 10 m, PVC H05VV, 2 x 0.75 mm² 0550602102B Plug with cable, black, 10 m, PVC H05VV, 2 x 0.75 mm² 0550602152 Plug with cable, white, 15 m, PVC H05VV, 2 x 0.75 mm² 0550602053 Plug with cable, halogen-free, white, 2 m, Hal F H05Z1Z1, 2 x 0.75 mm² 0550602053 Plug with cable, halogen-free, white, 5 m, Hal F H05Z1Z1, 2 x 0.75 mm² | 0550602801 | Plug with cable, white, 0.8 m, PVC H03VV, 2 x 0.50 mm² |
| 0550602032B Plug with cable, black, 3 m, PVC H05VV, 2 x 0.75 mm² 0550602042 Plug with cable, white, 4 m, PVC H05VV, 2 x 0.75 mm² 0550602052 Plug with cable, white, 5 m, PVC H05VV, 2 x 0.75 mm² 0550602052B Plug with cable, black, 5 m, PVC H05VV, 2 x 0.75 mm² 0550602062 Plug with cable, white, 6 m, PVC H05VV, 2 x 0.75 mm² 0550602072 Plug with cable, white, 10 m, PVC H05VV, 2 x 0.75 mm² 0550602102 Plug with cable, black, 10 m, PVC H05VV, 2 x 0.75 mm² 0550602102B Plug with cable, black, 10 m, PVC H05VV, 2 x 0.75 mm² 0550602152 Plug with cable, white, 15 m, PVC H05VV, 2 x 0.75 mm² 0550602152B Plug with cable, black, 15 m, PVC H05VV, 2 x 0.75 mm² 0550602023 Plug with cable, halogen-free, white, 2 m, Hal F H05Z1Z1, 2 x 0.75 mm² 0550602053 Plug with cable, halogen-free, white, 5 m, Hal F H05Z1Z1, 2 x 0.75 mm² | 0550602021 | Plug with cable, white, 2 m, PVC H03VV, 2 x 0.50 mm ² |
| 0550602042 Plug with cable, white, 4 m, PVC H05VV, 2 x 0.75 mm² 0550602052 Plug with cable, white, 5 m, PVC H05VV, 2 x 0.75 mm² 0550602052B Plug with cable, black, 5 m, PVC H05VV, 2 x 0.75 mm² 0550602062 Plug with cable, white, 6 m, PVC H05VV, 2 x 0.75 mm² 0550602072 Plug with cable, white, 7 m, PVC H05VV, 2 x 0.75 mm² 0550602102 Plug with cable, white, 10 m, PVC H05VV, 2 x 0.75 mm² 0550602102B Plug with cable, black, 10 m, PVC H05VV, 2 x 0.75 mm² 0550602152 Plug with cable, white, 15 m, PVC H05VV, 2 x 0.75 mm² 0550602152B Plug with cable, black, 15 m, PVC H05VV, 2 x 0.75 mm² 0550602023 Plug with cable, halogen-free, white, 2 m, Hal F H05Z1Z1, 2 x 0.75 mm² 0550602053 Plug with cable, halogen-free, white, 5 m, Hal F H05Z1Z1, 2 x 0.75 mm² | 0550602032 | Plug with cable, white, 3 m, PVC H05VV, 2 x 0.75 mm ² |
| 0550602052 Plug with cable, white, 5 m, PVC H05VV, 2 x 0.75 mm² 0550602052B Plug with cable, black, 5 m, PVC H05VV, 2 x 0.75 mm² 0550602062 Plug with cable, white, 6 m, PVC H05VV, 2 x 0.75 mm² 0550602072 Plug with cable, white, 7 m, PVC H05VV, 2 x 0.75 mm² 0550602102 Plug with cable, white, 10 m, PVC H05VV, 2 x 0.75 mm² 0550602102B Plug with cable, black, 10 m, PVC H05VV, 2 x 0.75 mm² 0550602152 Plug with cable, white, 15 m, PVC H05VV, 2 x 0.75 mm² 0550602152B Plug with cable, black, 15 m, PVC H05VV, 2 x 0.75 mm² 0550602023 Plug with cable, halogen-free, white, 2 m, Hal F H05Z1Z1, 2 x 0.75 mm² 0550602053 Plug with cable, halogen-free, white, 5 m, Hal F H05Z1Z1, 2 x 0.75 mm² | 0550602032B | Plug with cable, black, 3 m, PVC H05VV, 2 x 0.75 mm ² |
| 0550602052B Plug with cable, black, 5 m, PVC H05VV, 2 x 0.75 mm² 0550602062 Plug with cable, white, 6 m, PVC H05VV, 2 x 0.75 mm² 0550602072 Plug with cable, white, 7 m, PVC H05VV, 2 x 0.75 mm² 0550602102 Plug with cable, white, 10 m, PVC H05VV, 2 x 0.75 mm² 0550602102B Plug with cable, black, 10 m, PVC H05VV, 2 x 0.75 mm² 0550602152 Plug with cable, white, 15 m, PVC H05VV, 2 x 0.75 mm² 0550602152B Plug with cable, black, 15 m, PVC H05VV, 2 x 0.75 mm² 0550602023 Plug with cable, halogen-free, white, 2 m, Hal F H05Z1Z1, 2 x 0.75 mm² 0550602053 Plug with cable, halogen-free, white, 5 m, Hal F H05Z1Z1, 2 x 0.75 mm² | 0550602042 | Plug with cable, white, 4 m, PVC H05VV, 2 x 0.75 mm ² |
| 0550602062 Plug with cable, white, 6 m, PVC H05VV, 2 x 0.75 mm² 0550602072 Plug with cable, white, 7 m, PVC H05VV, 2 x 0.75 mm² 0550602102 Plug with cable, white, 10 m, PVC H05VV, 2 x 0.75 mm² 0550602102B Plug with cable, black, 10 m, PVC H05VV, 2 x 0.75 mm² 0550602152 Plug with cable, white, 15 m, PVC H05VV, 2 x 0.75 mm² 0550602152B Plug with cable, black, 15 m, PVC H05VV, 2 x 0.75 mm² 0550602023 Plug with cable, halogen-free, white, 2 m, Hal F H05Z1Z1, 2 x 0.75 mm² 0550602053 Plug with cable, halogen-free, white, 5 m, Hal F H05Z1Z1, 2 x 0.75 mm² | 0550602052 | Plug with cable, white, 5 m, PVC H05VV, 2 x 0.75 mm ² |
| 0550602072 Plug with cable, white, 7 m, PVC H05VV, 2 x 0.75 mm² 0550602102 Plug with cable, white, 10 m, PVC H05VV, 2 x 0.75 mm² 0550602102B Plug with cable, black, 10 m, PVC H05VV, 2 x 0.75 mm² 0550602152 Plug with cable, white, 15 m, PVC H05VV, 2 x 0.75 mm² 0550602152B Plug with cable, black, 15 m, PVC H05VV, 2 x 0.75 mm² 0550602023 Plug with cable, halogen-free, white, 2 m, Hal F H05Z1Z1, 2 x 0.75 mm² 0550602053 Plug with cable, halogen-free, white, 5 m, Hal F H05Z1Z1, 2 x 0.75 mm² | 0550602052B | Plug with cable, black, 5 m, PVC H05VV, 2 x 0.75 mm² |
| 0550602102 Plug with cable, white, 10 m, PVC H05VV, 2 x 0.75 mm² 0550602102B Plug with cable, black, 10 m, PVC H05VV, 2 x 0.75 mm² 0550602152 Plug with cable, white, 15 m, PVC H05VV, 2 x 0.75 mm² 0550602152B Plug with cable, black, 15 m, PVC H05VV, 2 x 0.75 mm² 0550602023 Plug with cable, halogen-free, white, 2 m, Hal F H05Z1Z1, 2 x 0.75 mm² 0550602053 Plug with cable, halogen-free, white, 5 m, Hal F H05Z1Z1, 2 x 0.75 mm² | 0550602062 | Plug with cable, white, 6 m, PVC H05VV, 2 x 0.75 mm ² |
| 0550602102B Plug with cable, black, 10 m, PVC H05VV, 2 x 0.75 mm² 0550602152 Plug with cable, white, 15 m, PVC H05VV, 2 x 0.75 mm² 0550602152B Plug with cable, black, 15 m, PVC H05VV, 2 x 0.75 mm² 0550602023 Plug with cable, halogen-free, white, 2 m, Hal F H05Z1Z1, 2 x 0.75 mm² 0550602053 Plug with cable, halogen-free, white, 5 m, Hal F H05Z1Z1, 2 x 0.75 mm² | 0550602072 | Plug with cable, white, 7 m, PVC H05VV, 2 x 0.75 mm ² |
| 0550602152 Plug with cable, white, 15 m, PVC H05VV, 2 x 0.75 mm² 0550602152B Plug with cable, black, 15 m, PVC H05VV, 2 x 0.75 mm² 0550602023 Plug with cable, halogen-free, white, 2 m, Hal F H05Z1Z1, 2 x 0.75 mm² 0550602053 Plug with cable, halogen-free, white, 5 m, Hal F H05Z1Z1, 2 x 0.75 mm² | 0550602102 | Plug with cable, white, 10 m, PVC H05VV, 2 x 0.75 mm ² |
| 0550602152B Plug with cable, black, 15 m, PVC H05VV, 2 x 0.75 mm² 0550602023 Plug with cable, halogen-free, white, 2 m, Hal F H05Z1Z1, 2 x 0.75 mm² 0550602053 Plug with cable, halogen-free, white, 5 m, Hal F H05Z1Z1, 2 x 0.75 mm² | 0550602102B | Plug with cable, black, 10 m, PVC H05VV, 2 x 0.75 mm ² |
| 0550602023 Plug with cable, halogen-free, white, 2 m, Hal F H05Z1Z1, 2 x 0.75 mm ² 0550602053 Plug with cable, halogen-free, white, 5 m, Hal F H05Z1Z1, 2 x 0.75 mm ² | 0550602152 | Plug with cable, white, 15 m, PVC H05VV, 2 x 0.75 mm ² |
| 0550602053 Plug with cable, halogen-free, white, 5 m, Hal F H05Z1Z1, 2 x 0.75 mm ² | 0550602152B | Plug with cable, black, 15 m, PVC H05VV, 2 x 0.75 mm ² |
| ,,,,, | 0550602023 | Plug with cable, halogen-free, white, 2 m, Hal F H05Z1Z1, 2 x 0.75 mm² |
| 0550602103 Plug with cable halogen-free white 10 m Hal F H057171 2 v 0 75 mm ² | 0550602053 | Plug with cable, halogen-free, white, 5 m, Hal F H05Z1Z1, 2 x 0.75 mm² |
| riag with cable, harogen nee, write, 10 m, Harr 11002121, 2 x 0.70 mm | 0550602103 | Plug with cable, halogen-free, white, 10 m, Hal F H05Z1Z1, 2 x 0.75 mm² |

Connectors with integrated auxiliary contacts

| Туре | Description |
|------------|---|
| 0550484121 | Plug, white, with integrated auxiliary contacts for NC actuator, 2 m cable, PVC H03VV, 4 x $0.50\ \text{mm}^2$ |
| 0550484221 | Plug, white, with integrated auxiliary contacts for NO actuator, 2 m cable, PVC H03VV, 4 x $0.50 \ \text{mm}^2$ |

Various accessories

| Туре | Description |
|------------|---|
| 0550240001 | Removal-protection device for AXT/AXS211 (prevents the unauthorised removal of the plug and actuator) |

Adapters & adapter sets

| Туре | Description |
|------------|---|
| 0550390001 | Raised M30 × 1.5 bayonet nut (black), with N-insert (normal, black) and S-insert (reduced, white), for all valves with M30 × 1.5 threads and angle valves or valves with measurement sockets; dimension of actuator 5 mm higher. Closing dimension depending on type of use: NC 4.5 mm to 18.5 mm and NO 8.5 mm to 22.5 mm |
| 0550390101 | Raised M28 × 1.5 bayonet nut (grey), with N-insert (normal, black) and S-insert (reduced, white), for all valves with M28 × 1.5 threads and angle valves or valves with measurement sockets; dimension of actuator 5 mm higher. Closing dimension depending on type of use: NC 4.5 mm to 18.5 mm and NO 8.5 mm to 22.5 mm, e.g. Pettinaroli |
| 0550390201 | Raised M30 × 1.0 bayonet nut (white), with N-insert (normal, black) and S-insert (reduced, white), for all valves with M30 × 1.0 threads and angle valves or valves of different manufacturers; dimension of actuator 5 mm higher. Closing dimension depending on type of use: NC 4.5 mm to 18.5 mm and NO 8.5 mm to 22.5 mm, e.g. Oventrop (up to 1997), Beulco (up to 2004) |
| 0550393002 | Adapter for fitting to Danfoss valves, type RAVL, 26 mm |
| 0550393003 | Adapter for fitting to Danfoss valves, type RAV, 34 mm |
| 0550393004 | Adapter for fitting to Danfoss valves, type RA 2000, 22 mm |
| 0550394001 | Adaptor for fitting to Giacomini valves, type R450, R452, R456 and range 60 |
| 0550399001 | Adaptor set comprising: raised bayonet nut, black M30 × 1.5 (all manufacturers, M30 × 1.5); raised bayonet nut, grey M28 × 1.5 (all manufacturers, M28 × 1.5); raised bayonet nut, white M30 × 1.0 (e.g. Oventrop, Beulco); 2 × N-inserts (black) and 2 × S-inserts (white); Danfoss adaptor RA 2000 (Ø 22 mm); Giacomini adaptors |

Connectors with continuous actuation (for 24 V version only)

| Туре | Description |
|------------|--|
| 0550423121 | Continuous activation NC adjustable: $0(2)10 / 100(2)$ V, split-range unit 04.5 V or 5.5 10 V, for 4.5 mm or 3 mm stroke, 2 m white cable, PVC 3 x 0.22 mm ² |
| 0550423221 | Continuous activation NO adjustable: 0(2)10 / 100(2) V, split-range unit 04.5 V or 5.5 10 V, for 4.5 mm or 3 mm stroke, 2 m white cable, PVC 3 x 0.22 mm² |
| 0550423151 | Continuous activation NC adjustable: 0(2)10 / 100(2) V, split-range unit 04.5 V or 5.5 10 V, for 4.5 mm or 3 mm stroke, 5 m white cable, PVC 3 x 0.22 mm² |
| 0550423251 | Continuous activation NO adjustable: 0(2)10 / 100(2) V, split-range unit 04.5 V or 5.5 10 V, for 4.5 mm or 3 mm stroke, 5 m white cable, PVC 3 x 0.22 mm² |
| 0550423171 | Continuous activation NC adjustable: 0(2)10 / 100(2) V, split-range unit 04.5 V or 5.5 10 V, for 4.5 mm or 3 mm stroke, 7 m white cable, PVC 3 x 0.22 mm² |
| 0550423271 | Continuous activation NO adjustable: 0(2)10 / 100(2) V, split-range unit 04.5 V or 5.5 10 V, for 4.5 mm or 3 mm stroke, 7 m white cable, PVC 3 x 0.22 mm² |
| 0550423123 | Continuous activation NC adjustable: 0(2)10 / 100(2) V, split-range unit 04.5 V or 5.5 10 V, for 4.5 mm or 3 mm stroke, 2 m white halogen-free cable, 3 x 0.22 mm² |
| 0550423153 | Continuous activation NC adjustable: 0(2)10 / 100(2) V, split-range unit 04.5 V or 5.5 10 V, for 4.5 mm or 3 mm stroke, 5 m white halogen-free cable, 3 x 0.22 mm² |
| 0550423173 | Continuous activation NC adjustable: 0(2)10 / 100(2) V, split-range unit 04.5 V or 5.5 10 V, for 4.5 mm or 3.2 mm stroke, 7 m white halogen-free cable, H03 3 x 0.22 mm ² |

Connectors with integrated LED, lights up in blue (for 24 V version only)

| Туре | Description |
|------------|---|
| 0550120022 | White plug with integrated LED, lights up in blue, cable 2 m, PVC H03VV, 2 x 0.50 mm² |
| 0550120052 | White plug with integrated LED, lights up in blue, cable 5 m, PVC H03VV, 2 x 0.75 mm ² |

Description of operation

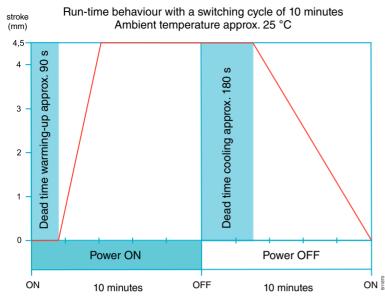
AXT211: Actuation of 2- and 3-way valves of the VUL, BUL, VUT, VCL and VDL series.

AXT201 and AXT211: Actuation of common third-party unit valves.

The actuator has an electrically heated expansion element which transfers its stroke directly to the attached valve. It operates noiselessly and is maintenance-free. If the heating element is turned on when it is cold (ambient temperature approx. 21 °C), the valve begins opening after a warming-up time of approx. 1.5 min (230 V and 24 V models), and after an additional period of approx. 2.5 min (230 V) or 3 min (24 V), the valve has carried out a stroke of 4.5 mm. When the heating element is turned off, the expansion element cools and the valve is closed by spring force.

With a "pulse-pause" signal that causes a periodic OPEN or CLOSE position, quasi-continuous control is possible.

Runtime behaviour with a switch cycle of 10 min



The runtime behaviour for the 230 V model is slightly shorter than the 24 V model, taking 3.5 min (to achieve a stroke of 4.5 mm).

The thermal SAUTER actuators are suitable for efficient control with medium-inertia systems, such as radiators, chilled beams and radiant cooling ceilings, as well as for inert systems, such as panel heating and cooling systems or thermoactive building systems (TABS). With the proper control strategy, the actuators contribute to energy savings.

- · Medium-inertia systems: Quasi-continuous control with pulse width modulation, PWM period >
- Inert systems: Quasi-continuous control with pulse width modulation, PWM period > 27 min
- · Alternatively: 2-point control

Intended use

This product is only suitable for the purpose intended by the manufacturer, as described in the "Description of operation" section.

All related product regulations must also be adhered to. Changing or converting the product is not admissible.

Appendix to standards and directives

The actuator is tested to standards, i.e. the required EN standards (see table) are taken into account. The area of use of the devices determines the correct choice of power cable. Cables of type H03 are suitable for use in the home, e.g. in underfloor heating/cooling. Cables of type H05 are suitable for use in the home, in shops, in industry and in agriculture. During the electric installation, the applicable building installation standards must be observed.

Control with thermal actuator

Controller type

For control with AXT2, there are basically two options: the quasi-continuous and the discontinuous (2point) controller. The quasi-continuous controller can always be used if the section has linear behaviour, as is usually the case with room temperature control. The control performance using a quasicontinuous controller is better than with a discontinuous controller.

Discontinuous controllers (2-point) are recommended for control of non-linear sections.

Continuous control is not possible with actuator AXT2. Actuators AXS215S and AXM217S are available for these purposes.

Position control

The ability to move to any desired position of the AXT2 actuator cannot be ensured with a controller. Only the "moved out" and "moved in" actuator positions are ensured with a controller, so this actuator is also known as a 2-point actuator.

Energy limiter

The AXT2 can consume more energy than needed for opening. The result is that the cooling and thus the closing time are increased unnecessarily. There should be an element between the controller output terminal and the actuator that ensures that the supplied energy is limited. Reduction of the supplied energy helps shorten the closing time. This element is called an energy limiter and is independent of the controller parameters. The only dependency arises through the ambient temperature of the AXT2. Consequently, fixed parameters can be set for the energy limiter and used unchanged for each controller setting. (For more details on the energy limiter, see the manual SAUTER AXT211 Control Guidelines – 7010082001)

Definition of NC/NO

NC version "normally closed"

After the actuator is fitted, the VUL/BUL valves (or standard radiator valves) are closed in the idle state. When voltage is applied to the actuator, the actuator spindle moves in and the valve spindle moves out, and the valve is opened.

Valve state with actuator without power: Closed.

NO version "normally open"

After the actuator is fitted, the VUL/BUL valves (or standard radiator valves) are open in the idle state. When voltage is applied to the actuator, the actuator spindle moves out and pushes the valve spindle, and the valve is closed.

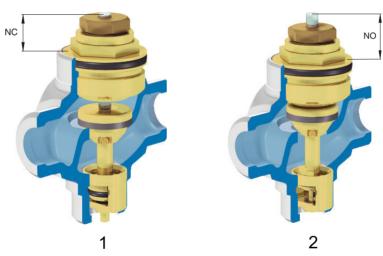
Valve state with actuator without power: Open.

Definition of the closing dimension

NC version "normally closed"

The closing dimension of a valve is the distance between the front surface of the spindle, pressed in with a preloading of < 100 N and the contact surface of the lower thread. The bayonet nut rests on this surface.

Cross-section of the unit valve



NO version "normally open"

The closing dimension of a valve is the distance between the front surface of the spindle when it is not pressed in and the contact surface of the lower thread. The bayonet nut rests on this surface.

Fitting

The actuator is fitted to the valve based on the Low-Force-Locking technique (LFL). When the actuator is removed from the valve, the closing dimension and the preloading are released again. The condition as delivered ex works is restored and the actuator can be used again with full LFL functionality. First screw the bayonet nut onto the valve and tighten it to 2 Nm. Then put the actuator onto the valve without any force. The openings on the actuator ring show the suitable fitting position with respect to the three ribs on the bayonet nut. Turn the bayonet ring in the clockwise direction through an angle of rotation of 90° until the first "click" - the valve plug is preloaded. After the second "click" the actuator is ready for operation. This position is also the security position against loosening due to vibrations. While the bayonet ring is being turned, the actuator automatically adjusts to the closing dimension of the valve.

To ensure problem-free operation with the NO actuator model, the compression spring in the valve must produce a force of $F_v \ge 30$ N. Additionally, the NO model should only be removed from the valve in the cooled state.

Closing dimension compensation

The closing dimension is compensated mechanically. While the bayonet ring is being turned, a compensation pin is released in the actuator. In the NC model, the built-in spring uses a force of min.

105 N (AXT211) and 90 N (AXT201) in the locked state to press onto the valve spindle. Thus the closing dimension is set between the compensation pin and a compensation casing and is fixed by gear teeth. The gear teeth are designed so that the compensation pin automatically slots into the next row of teeth below. This ensures that there is always preloading on the valve plug and the valve is sealed. Valves can become permeable due to ageing or a defective plug seal. In this case, the bayonet ring can be loosened easily and then turned in the clockwise direction until the second "click". The actuator has adjusted to the new closing dimension and the valve is sealed again. With the NO model, the compensation pin positions itself on the valve spindle without any force.

Closing dimension compensation with "normally closed"

When the standard bayonet nut supplied is used, the actuator can compensate a closing dimension of 8.5 mm to 13.5 mm.

Closing dimension compensation with "normally open"

When the standard bayonet nut supplied is used, the actuator can compensate a closing dimension of 12.5 mm to 17.5 mm.

Closing dimension compensation with raised bayonet nut (accessory)

The raised bayonet nut is used if the diameter of the bayonet ring on the actuator of 42.5 mm can prevent the fitting, e.g. in angle valves, valves with measuring connection pieces or underfloor heating distributors. The standard closing dimension named above is achieved when the raised bayonet nut is combined with the N-insert (normal, black). When the raised bayonet nut is combined with the Sinsert (reduced, white), the closing dimension is reduced by 5 mm. When the raised bayonet nut is combined with the valve without an insert, the closing dimension is increased by 5 mm.

Closing dimension range for various bayonet nuts

| Bayonet nut | Raised | Standard | Raised | Raised |
|-------------------------------------|--------------------|--------------|-------------------|------------|
| M30 × 1.5 (thread on valve neck) | Yes, black | Yes, black | Yes, black | Yes, black |
| M28 × 1.5 (thread on valve neck) | Yes, grey | Yes, grey | Yes, grey | Yes, grey |
| M30 × 1.0 (thread on valve neck) | Yes, white | | Yes, white | Yes, white |
| N-/S insert | S (reduced, white) | Not required | N (normal, black) | No insert |
| Closing dimension range NC (mm) | 4.59.5 | 8.513.5 | 8.513.5 | 13.518.5 |
| Closing dimension range NO (mm) | 8.513.5 | 12.517.5 | 12.517.5 | 17.522.5 |

Position indicator

The cover is used as the biggest possible position indicator. It is clearly visible from all positions and can be felt in the dark.

With the "normally closed" model, the cover rises and the grey lifting part becomes visible. With a full lift, the cover is up to 5 mm above the top edge of the plug.

With the "normally open" model, the cover falls until it is level with the top edge of the plug. The grey lifting part is no longer visible.

Model with manual adjustment

The model with manual adjustment is only available as a "normally closed" model. With this function the valve can be opened manually. Two positions are available for this, approx. 2.4 mm and approx. 3.3 mm stroke. When the actuator is activated, it is not automatically reset. The actuator must be reset manually. The valve can be secured in a closed position by removing the connection plug. This function enables operation when there is no mains power supply, even in the case of a power failure, or in order to flush through or ventilate the system during commissioning.

Modular plug module; modifying types

The actuator gets its type function from the plug. This means that the basic function of the basic device remains unchanged. This provides a number of advantages. For example, after it has been delivered and used, the actuator can be converted into a new device at a later point in time. All that is required is to put a new type plug on the bottom part of the housing and if necessary an accessory part on the lifting part. The voltage compatibility of the plug module with the related actuator must be checked before fitting.

The following modifications are possible:

- · 2-point model with auxiliary contacts and vice versa
- 2-point model with continuous 0...10 V and vice versa, only with 24 V power supply
- Continuous 0...10 V model in auxiliary contacts (position panel must be removed first and replaced with switching cam)

It is not possible to convert the model with auxiliary contacts, due to the switching cam which cannot be removed after fitting, into a continuous model.

The plug module can be removed from the actuator without a tool by pushing it by hand (up to approx. 30 N).

Engineering and fitting notes

When selecting the switching contacts and the mains fuses, the start-up current of the heating element must be considered. To adhere to the specified technical data, the voltage loss due to the electric lines must not exceed 10%.

With the 230 V version of the actuator, the outer conductor (L, brown) must always be switched. The neutral conductor (N, light blue) must not be switched.

With the 24 V version, either one of the two conductors or both conductors can be switched simultaneously.

Accessories

Auxiliary contacts

Can be retrofitted with auxiliary contacts (accessory) to control a circulation pump, for example. The auxiliary contacts switch on between 35% and 50% stroke. The switch rating of these auxiliary contacts is 3 A for a resistive load and 2 A for an inductive load. The switch rating for DC is: 4...30 V, 1...100 mA. 1 A. 48 V=.

The electrical circuits on the auxiliary contacts and the actuator must come from the same phase. It is not admissible to connect 400 V~ to the 4 x 0.5 mm² cable. It is not admissible to operate different electrical circuits on this cable, such as extra low voltage and low voltage.

Before the plug is fitted, the actuator switching cam must be clicked in. This switching cam cannot be removed again. However, if necessary, a 2-point plug can still be fitted subsequently.

Accessories for "normally closed" NC actuator model:

When the actuator opens, the internal contact is closed. If normally-closed contacts are desired, the "normally open" auxiliary contacts accessory can be used. The contact opens when the actuator opens.

Accessories for "normally open" NO actuator model:

When the actuator lowers, the internal contact is closed. If normally-closed contacts are desired, the "normally closed" auxiliary contacts accessory can be used. The contact opens when the actuator lowers

LED indicator

The blue LED visualises the activation of the actuator, as it lights up synchronously with the 2-point control signal. It is helpful during commissioning and maintenance.

Removal protection

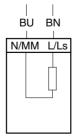
The removal protection consists of a shell that is fitted around the actuator. When this shell is closed, it can only be removed by destroying it. The removal protection prevents the actuator from being removed from the valve and the electric plug from being removed. The position indicator remains easy to see and touch.

Disposal

When disposing of the product, observe the currently applicable local laws.

More information on materials can be found in the Declaration on materials and the environment for this product.

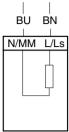
Connection diagram

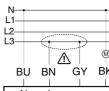


BU = blue BN = brown GY = grey BK = black

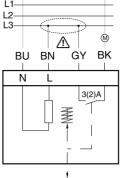
Accessories

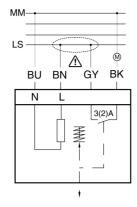




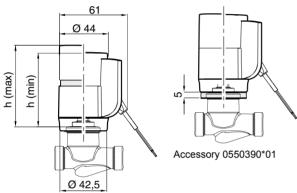


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Dimension drawing



| | h (min.) | h (max.) |
|----|----------|----------|
| NC | 59 | 66 |
| NO | 59 | 64 |
| 8 | 66.5 | 73.5 |

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