

- 1) Modbus Port Multiplexing (Masters and Slaves)
- 2) Conversion of Modbus ASCII data to Modbus RTU, with different Baudrates and with RS232 or RS485 ports
- 3) Exchange of Registers between Modbus Masters, by means of an exchange memory

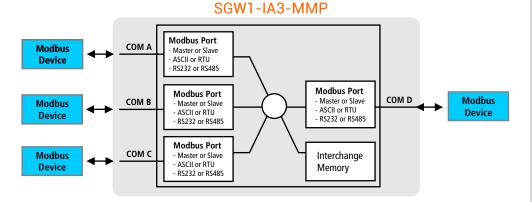
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### **GENERAL FEATURES**

- Up to 3 ports for Masters and up to 3 ports for Slaves.
- Transparent, without need for registers tables.
- Industrial fire proof enclosure with DIN Rail mounting.
- Wide power range, +10 to +30 Vdc.
- Easy configuration.
- Removable Industrial Terminal Blocks.
- USB Configuration



### **INTERNAL SCHEMATIC**





#### 3 FUNCTIONALITIES ON 1 SINGLE EQUIPMENT

- Modbus Serial Port Multiplexer
- Modbus Convertion between ASCII and RTU (RS232 or RS485)
- Registers interchange between Modbus Masters

SGW1-IA3-MMP will allow you connect up to 3 Modbus ASCII/RTU masters to your Modbus ASCII/RTU slaves, transparently.

# Example of use 2 Masters Asking to the same one Modbus Slave







## TECHNICAL SPECIFICATIONS

• Communication Protocols:	Modbus RTU and Modbus ASCII
• Comunication Ports:	4 RS232/RS485 + 1 USB type B.
• Configuration:	USB Console
• Firmware upgrade:	Via RS232 console
• LED's Indicators:	Power and Modbus DATA
• Dimensions:	100 mm x 22,5 mm x 112 mm (Height x Width x Large).
• Power Input:	Voltage: 10 a 30 [Vdc] Current: 12 Vdc 70 [mA] / 24 Vdc 40 [mA].
• Temperature:	Operation Temperature: -15 to 65 °C. Storage Temperature: -40 to 75 °C.
• Warranty:	1 Year, Technical Support Included





## **ORDERING CODES**

PART NUBER	DETAILS
SGW1-4B0-00-IA3-MMP	4 configurable ports RS232/RS485
SGW1-13B0-00-IA3-MMP-CF	1 port RS232 with RTS, and 3 configurable ports RS232/RS485



QUALITY SYSTEM ISO 9001:2008





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